(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization International Bureau

(10) International Publication Number WO 02/076925

(43) International Publication Date 3 October 2002 (03.10.2002)

(US). LOBB, Karea, Lyna [USUUS]; 5625 East Lowell Actour, Lindanpolis, N 46219 (US). NIXON, James, Arthur [USUUS]; 7375 Tao Tiral, Indianapois, IN 46219 (US). PICKARD, Richard, Pudel [USUUS]; 20360 Praine Bajist Road, Noblexville, IN 46600 (US). SCHAUS, John, Mehnert [USUUS]; 138 Raintee Drive, Zionaville, IN 46077 (US). TAKAKUWA, Takato [PPUS]; 5019 Suscape Circle, Apatiment 1817, Indianapolis, IN 46237 (US). WATSON, Brita. Morgan [USVUS]; 3816 Brian Place, Carmel, IN 46033 (US). PCT C07C 217/58.

295/12, CUTC 21720, 311/05, 311/13, 311/18, 23708, CUTD 295/4, CUTC 211/04, 21704, 23262, 21704, 23703, 23702, 311/17, 409/12, CUTD 207/16, 41306, 41704, 41706, 409/06, 401/06, 307/45, 241/44 (51) International Patent Classification?; C07C 217/5 A61K 31/395, 31/131, A61P 3/00, 25/00, C07D 295/08,

(21) International Application Number: PCT/US02/06644

(22) International Filing Date: 21 March 2002 (21.03.2002)

(25) Filing Language;

Agents: WOOD, Dan, L. et al.; Eli Lilly And Company, P. O. Box 6288, Indianapolis, IN 46206-6288 (US).

3 <u>@</u>

English

English (26) Publication Language:

23 March 2001 (23.03.2001) (30) Priority Date: 60/278,230

ns

(71) Applicant (for all designated States except US): ELI LILLY AND COMPANY [US/US]: Patent Division, P. O. Box 6238, Indianapolis, IN 46206-6288 (US).

81) Designated States (vanional); Al, AG, AL, AM, AT, AT (utility medel, AU, AZ, BA, BB, BG, BB, BY, BB, TCA, CH, CN, CO, CR, CU CZ, CZ (utility medel), DB, DB (utility medel), DK, DK (utility medel), DM, DK, EC, EB, EL (utility medel), DM, AL, CE, EB, EL (utility medel), DM, DC, DC, EC, EK, CK, CK, CM, HR, HU, DI, LI, NI, SI, PK, KG, KP, KK, KZ, LC, LK, LK, LS, LT, LU, LW, MA, MD, MG, MK, MN, MW, MK, MZ, NO, NG, AC, AO, HP, LP, TRO, RU, SD, SE, SG, SI, SK, SK (utility medel), SL, TI, TM, TN, TK, TT, LZ, UA, UG, US, VT, VU, ZA, ZW, ZW,

15) Inventora/Applicants (for US only): BEAVERS, Lban, (8 Seban (USUS); 191 West State Road 222; Franklin, IN 46131 (US), GADSKI, Robert, Alan (USUS); 4431 North Illinois, Indianapolis, IN 46208 (US), HIPSKIND, Philip, Arthur (USUS); EASS South Cabin Court, New Palestine, IN 46143 (US), LINDSLEY, Craft, William (USUS); 126 Berger Road, Schwenszwille, PA 19473 Inventors; and 66 1200 TO FERRO COLOUR PROCESSOR STANDARD COMPANION PROCESSOR STANDARD PROCESSOR STANDARD REPORTED BY STANDARD B

44) Designated States (regional): ARIPO patent (GH, GM, RE, LS, MW, MZ, SD, ESC, TZ, UG, ZM, ZW), Emrasian patent (AM, AZ, BY KG, KZ, MD, RU, TI, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FT, FR, BW, GE, IT, LU, MC, NL, PT, SR, TR), OAFP patent (BF, BL, CF, CG, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG). <u>\$</u>

[Continued on next page]

(54) Title: NON-IMIDAZOLE ARYL, ALKYLAMINES COMPOUNDS AS HISTAMINE H3 RECEPTOR ANTAGONISTS, PREPARATION AND THERAPEUTIC USES

€

I acceptable salts thereofwhich have selective histamine-H3 receptor anagonist activity as well as methods for preparing such compounds. In another embodiment, the invention discloses pharmaceutical compositions comprising such cyclic annines as well as methods of using them to treat obesity and other histamine H3 receptor-related diseases. 7Y S769L0/70 OM

A2 WO 02/076925

Declarations under Rule 4.17:

without international search report and to be republished upon receipt of that report For two-letter codes and other abbreviations, refer to the "Guid-ance Notes on Codes and Abbreviations" appearing at the begin-ning of each regular issue of the PCT Gazette.

PCT/US02/06644 WO 02/076925

NON-IMIDAZOLE ARYL ALKYLAMINES COMPOUNDS AS HISTAMINE H3 RECEPTOR ANTAGONISTS, PREPARATION AND THERAPEUTIC USES

BACKGROUND OF THE INVENTION

The present invention relates to histamine H3 receptor antagonists, and as such are receptors, such as obesity, cognitive disorders, attention deficient disorders and the like. useful in the treatment of disorders responsive to the inactivation of histamine H3

2

histamine H3 receptor is relatively neuron specific and inhibits the release of a number of mood and attention adjustments, cognitive deficiencies, obesity, dizziness, schizophrenia receptor increase synthesis and release of cerebral histamine and other monoamines. By receptor found in the peripheral and central nervous system and regulates the release of histamine H3 receptor is an important target for new therapeutics in Alzheimer disease, monamines, including histamine. Selective antagonism of the histamine H3 receptor minimizing non-specific peripheral consequences. Antagonists of the histamine H3 this mechanism, they induce a prolonged wakefulness, improved cognitive function, reduction in food intake and normalization of vestibular reflexes. Accordingly, the raises brain histamine levels and inhibits such activities as food consumption while The histamine H3 receptor (H3R) is a presynaptic autoreceptor and heterohistamine and other neurotransmitters, such as serotonin and acetylcholine. The epilepsy, sleeping disorders, narcolepsy and motion sickness.

15

20

The majority of histamine H3 receptor antagonists to date resemble histamine in 494010, WO 97/29092, WO 96/38141, and WO96/38142. These imidazole-containing Ars Pharmaceutica, 1995, 36:3, 455-468). A variety of patents and patent applications possessing an imidazole ring generally substituted in the 4(5) position (Ganellin et al., compounds have the disadvantage of poor blood-brain barrier penetration, interaction directed to antagonists and agonists having such structures include EP 197840, EP with cytochrome P-450 proteins, and hepatic and ocular toxicities.

25

Pharm. 1985, 111:72-84) demonstrated some histamine H3 receptor activity but with poor Non-imidazole neuroactive compounds such as beta histamines (Arrang, Eur. J. potency. EP 978512 published March 1, 2000 discloses non-imidazole aryloxy 3

PCT/US02/06644 WO 02/076925

alkylamines discloses histamine H3 receptor antagonists but does not disclose the affinity, of a saturated, fused heterocyclic ring appended to the central benzene core. Furthermore substitutions of the non-oxygen benzene ring substituent, and in some cases the presence if any, of these antagonists for recently identified histamine receptor GPRv53, described substitutions at the ortho, meta or para positions of the central benzene ring, the exact below. EP 0982300A2 (pub. March 1, 2000) discloses non-imidazole alkyamines as the compounds of this invention are highly selective for the H3 receptor (vs. other histamine HS receptor ligand which are similar to the subject invention by having a phenoxy core structure although the subject invention is unique in the dissimilar histamine receptors), and possess remarkable drug disposition properties S

Histamine mediates its activity via four receptor subtypes, H1R, H2R, H3R and a 36781-6 (2000)]. Although relatively selective ligands have been developed for H1R, newly identified receptor designated GPRv53 [(Oda T., et al., J.Biol.Chem. 275 (47):

(pharmacokinetics).

2

effects when targeting antagonism of the H3R receptor. Furthermore, the identification of this new receptor has fundamentally changed histamine biology and must be considered H2R and H3R, few specific ligands have been developed that can distinguish H3R from leukocytes. Activation or inhibition of this receptor could result in undesirable side GPRv53. GPRv53 is a widely distributed receptor found at high levels in human in the development of histamine H3 receptor antagonists. 12 8

Because of the unresolved deficiencies of the compounds described above, there is a continuing need for improved methods and compositions to treat disorders associated with histamine H3 receptors.

receptor antagonists. In another aspect, the present invention provides compounds that are useful as selective antagonists of the histamine H3 receptor but have little or no pharmaceutical compositions comprising antagonists of the histamine H3 receptor. The present invention provides compounds that are useful as histamine H3 binding affinity of GPRv53. In yet another aspect, the present invention provides 22

In yet another aspect, the present invention provides compounds, pharmaceutical attention deficient disorders and other disorders associated with histamine H3 receptor. compositions, and methods useful in the treatment of obesity, cognitive disorders, ഉ

PCT/US02/06644

SUMMARY OF THE INVENTION

The present invention is a compound structurally represented by Formula I

or pharmaceutically acceptable salts thereof wherein:

X is O, NR⁷ or S;

10 R1 is hydrogen,

C1-C8 alkyl optionally substituted with 1 to 4 halogens,

(CHR5)_n-C₃-C₇ cycloalkyl,

(CHR⁵)_h aryl,

(CHR⁵)_n heteroaryl, or

(CHR⁵)_n-O(CHR⁵)_n-aryl; 15

R² is independently R¹, or

 $\mathsf{COR}^1 \cdot \mathsf{or}\ \mathsf{cyclized}\ \mathsf{with}\ \mathsf{the}\ \mathsf{attached}\ \mathsf{nitrogen}\ \mathsf{atom}\ \mathsf{at}\ \mathsf{the}\ R^1\ \mathsf{position}\ \mathsf{to}\ \mathsf{form}\ \mathsf{a}\ \mathsf{4},$ 5, or 6 member carbon ring, wherein one of said carbons is optionally replaced by one of

O, S, $\rm NR^1$ or CO, or wherein the ring formed by $\rm R^1$ and $\rm R^2$ is optionally substituted one to two times with C1-C4 alkyl; 20

 R^3 is independently $C_3\text{-}C_7$ cycloalkylene, or $C_i\text{-}$ C_4 alkylene optionally substituted;

WO 02/076925

PCT/US02/06644

R4 is hydrogen,

C₁-C₄ alkyl,

(CHR5)_n-C3-C7 cycloalkyl,

(CHR⁵)_n aryl,

(CHR⁵)_n heteroaryl,

(CHR⁵)_n-O(CHR⁵)_n-aryl or

CO or

cyclized with R⁵ to from a cyclopropyl ring;

 R^5 is hydrogen , or

C₁-C₄ alkyl;

R6 is hydrogen,

halo or

15

cyclized with the attached carbon atom at the R5 position to form a 5 to 6 member

carbon ring,

cyclized with the attached carbon atom at the R7 position to form a 5 to 6 member heterocyclic ring or

8

 \mathbb{R}^7 is hydrogen,

C₁-C₈ alkyl optionally substituted with 1 to 4 halogens,

(CHR⁵)_n-C₃-C₇ cycloalkyl,

(CHR⁵)_n aryl,

(CHR⁵)_h heteroaryl,

25

(CHR⁵)_n-O(CHR⁵)_n-aryl,

SO₂R¹ or

WO 02/076925 6	-conr ¹ r ² -nhso ₂ r ¹ ,	-NO ₂ .	,-COZK-,			-CH2SR ⁵ ,	R ¹⁰ is hydrogen,	interpolation of the control of the	C ₃ -C ₇ cycloalkyl,	aryl,		1.3 Heteroary1, heteroeyele,	-COR ¹	-CONR ¹ R ² ,	-50 ₂ R ¹ ,	20 $-N(R^{\frac{1}{2}})_{2}$,	-NR ¹ R ² ,	-CH2NR1 R2,	-CONR ¹ R ²	-co ₂ R ¹ ,	25 $-SO_2N(R^1)_2$,	-S(O) _n R ¹ ,	-CH2SR ² ,
WO 02/076925 5 PCT/US02/06644	Cyclized with attached carbon on \mathbb{R}^8 to from a 5, 6, or 7 membered carbon ring optionally substituted with \mathbb{R}^9 , $\mathbb{C}F_9$, or $\mathbb{C}N$, optionally one of the said carbons is replaced	by N, NR ¹ , CO;	5 R^8 is hydrogen,	a bond, Ct-Co alkvl	-SO ₂ R ⁹ ,	-CO ₂ R 10,	10 -COR9,	-CONH R ¹⁰ ;	D9 is hudonoon	K is nyungen, halanan	C_1 - C_2 alkyl optionally substituted with 1 to 4 halogens,	C ₃ -C ₇ eycloalkyl,	aryl,	CH ₂ aryl.	neteroaryi, 20 heterocycle,	-O(CHR ⁵) _n -aryl,	-COR¹,	-conr1 r2,	-so ₂ R ¹ ,	25 -OR ¹ ,	-N(R ¹) ₂ ,	-\nR ¹ R ² ,	-CH2NRI R2,

ind n is 0 - 4.

In preferred embodiments of Formula I the core phenoxy ring is an o, m, or p-disubstituted benzene, more preferably a p-disubstituted benzene. In alternative embodiments R⁶ forms a bicyclic carbon ring at the R⁵ position. Alternatively, R⁶ may form a bicyclic heterocyclic ring at the R⁷ position. Preferably, X is nitrogen, R⁴ and R⁵ are independently H or CH₅, R1 and R2 are independently a C₁-C₈ alkyl and R9 is a di-C₁ to C₂ alkyl-amino.

S

The present invention is a pharmaceutical composition which comprises a compound of Formula I and a pharmaceutically acceptable carrier. Pharmaceutical formulations of Formula I can provide a method of selectively increasing histamine levels in cells by contacting the cells with an antagonist of the histamine H3 receptor, the antagonists being a compound of Formula I.

2

The present invention further provides an antagonist of Formula I which is characterized by having little or no binding affinity for the histamine receptor GPRv53. Thus, a pharmaceutical preparation of Formula I can be useful in the treatment or prevention of obesity, cognitive disorders, attention deficient disorders and the like, which comprises administering to a subject in need of such treatment or prevention an effective amount of a compound of Formula I. In addition, a pharmaceutical preparation of Formula I can be useful in the treatment or prevention of a disorder or disease in which inhibition of the histamine H3 receptor has a beneficial effect or the treatment or prevention of eating disorders which comprises administering to a subject in need of such treatment or prevention an effective amount of a compound of Formula I.

2

. 21

DETAILED DESCRIPTION OF THE INVENTION

Throughout the instant application, the following terms have the indicated meanings:

25

The term "GPRv53" means a recently identified novel histamine receptor as described in Oda, et al., supra. Alternative names for this receptor are PORT3 or H4R. The term "H3R" means to the histamine H3 receptor that inhibits the release of a

30 number of monoamines, including histamine.

The term "H1R" means to the histamine H1 receptor subtype. The term "H2R" means to the histamine H2 receptor subtype.

WO 02/076925 PCT/US02/06644

The term "selective H3R antagonists" is defined as the ability of a compound of the present invention to block forskolin-stimulated cAMP production in response to agonist R (-) α methylhistamine.

"Alkylene" are a saturated hydrocarbyldiyl radical of straight or branched

configuration made up of from 1 to 4 carbon atoms. Included within the scope of this
term are methylene, 1,2 -ethane-diyl, 1,1-ethane-diyl, 1,3-propane diyl, 1,2-propane diyl,
1,3 butane-diyl, 1,4 -butane diyl, and the like.

"Cy-C₇ cycloalkylene" are a saturated hydrocarbyldiyl radical of cyclic configuration, optionally branched, made up of from 3 to 7 carbon atoms. Included within the scope of this term are cyclopropyl, cyclobentyl and cyclohexyl, and

"Alkyl" are one to four or one to eight carbon atoms such as methyl, ethyl, propyl, butyl, pentyl, hexyl, heptyl, octyl and isomenic forms thereof.

"Aryl" are six to twelve carbon atoms such as phenyl, alpha -naphthyl, beta
15 naphthyl, m-methylphenyl, p-trifluoromethylphenyl and the like. The aryl groups can

also be substituted with one to 3 hydroxy, fluoro, chloro, or bromo groups.

"Cycloalky!" are three to seven carbon atoms such as cyclopropyl, cyclobutyl, cyclopentyl and cyclohexyl.

"Heteroaryl" are six to twelve carbon atoms aryls, as described above, containing the heteroatoms nitrogen, sulfur or oxygen. Heteroaryls are pyridine, thiophene, furan,

20 the heteroatoms nitrogen, sulfur or oxygen. Heteroaryls are pyridine, thiophene, furan, pyrimidine, 2-pyridyl, 3-pyridyl, 4-pyridyl, 2-pyrimidinyl, 4-pyrimidinyl, 3-pyridazinyl, 4-pryridazinyl, 3-pyrazinyl, 2-quinolyl, 3-quinolyl, 1-isoquinolyl, 3-pyrazinyl, 2-quinazolinyl, 4-isoquinolyl, 2-quinazolinyl, 4-quinazolinyl, 2-quinazolyl, 3-pyrazolyl, 4-imidazolyl, 4-imidazolyl, 3-pyrazolyl, 4-ixoxazolyl, 4-ixoxazolyl

- 25 pyrazolyl, 5-pyrazolyl, 2-oxazolyl, 4-oxazolyl, 5-oxazolyl, 2-thiazolyl, 4-thiazolyl, 5-thiazolyl, 2-indolyl, 3-indolyl, 3-indazolyl, 2-benzoxazolyl, 2-benzothiazolyl, 2-benzothiazolyl, 2-benzofuranyl, 3-benzofuranyl, 2-furanyl, 3-furanyl, 2-thienyl, 2-pyrrolyl, 3-pyrrolyl, 1,2,4-oxadiazol-3-yl, 1,2,4-triazol-5-yl, 1,2,4-thiadiazol-3-yl, 1,2,4-triazol-5-yl, 1,2,3,4-thiadiazol-3-yl, 1,2,4-triazol-5-yl, 1,2,3,4-triazol-3-yl, 1,2,3,4
- 30 tetrazol-5-yl, 5-oxazolyl, 1-pyrrolyl, 1-pyrazolyl, 1,2,3-triazol-1-yl, 1,2,4-triazol-1-yl, 1-tetrazolyl, 1-indolyl, 1-indazolyl, 2-isoindolyl, 1-purinyl, 3-isothiazolyl, 4-isothiazolyl, 5-isothiazolyl.

"Heterocycle" are three to twelve carbon atom cyclic aliphatic rings, wherein one or more carbon atoms is replaced by a hetero-atom which is nitrogen, sulfur or oxygen.

"Halogen" or "halo" means fluoro, chloro, bromo and iodo.

"Composition" means a pharmaceutical composition and is intended to encompass a pharmaceutical product comprising the active ingredient(s), Formula I, and the inert ingredient(s) that make up the carrier. Accordingly, the pharmaceutical compositions of the present invention encompass any composition made by admixing a compound of the present invention and a pharmaceutically acceptable carrier.

The term "unit dosage form" means physically discrete units suitable as unitary dosages for human subjects and other non-human animals, each unit containing a predetermined quantity of active material calculated to produce the desired therapeutic effect, in association with a suitable pharmaceutical carrier.

2

The terms "treating" and "treat", as used herein, include their generally accepted meanings, i.e., preventing, prohibiting, restraining, alleviating, ameliorating, slowing, stopping, or reversing the progression or severity of a pathological condition, described

15

In one embodiment, the present invention provides compounds of Formula I as described in detail above. Another embodiments are where the phenoxy core structure is an o, m, or p- disubstituted aryl. Another embodiment is a compound wherein R° is cyclized with the attached carbon atom at R7 to form, including the fused benzene ring, a substituted tetrahydroisoquinoline ring. Another embodiment is a compound wherein X is nitrogen, and wherein R² and R³ are cyclized to form, together with X, a pyrrolidine ring, and wherein R³ is —CH2-N-pyrrolidinyl.

ឧ

A preferred moiety for X is independently O or N.

25 A preferred moiety for R⁹ is C₁-C₈ dialkylamino. A more preferred embodiment is where the dialkylamino is dimethylamino.

It will be understood that, as used herein, references to the compounds of Formula I are meant to also include the pharmaceutical salts, its enantiomers and racemic mixtures thereof.

30 Because certain compounds of the invention contain a basic moiety (e.g., amino), the compound of Formula I can exist as a pharmaceutical acid addition salt. Such salts include sulfate, pyrosulfate, bisulfate, sulfite, bisulfite, phosphate, mono-

WO 02/076925 PCT/US02/0664-1

hydrogenphosphate, dihydrogenphosphate, metaphosphate, pyrophosphate, chloride, bromide, iodide, acetate, propionate, decanoate, caprylate, acrylate, formate, isobutyrate, heptanoate, propiolate, oxalate, malonate, succinate, suberate, sebacate, fumarate,

maleate, 2-butyne-1,4 dioate, 3-hexyne-2, 5-dioate, benzoate, chlorobenzoate,

hydroxybenzoate, methoxybenzoate, phthalate, xylenesulfonate, phenylacetate, phenylpropionate, phenylbutyrate, citrate, lactate, hippurate, beta-hydroxybutyrate, glycollate, maleate, tartrate, methanesulfonate, propanesulfonate, naphthalene-1-sulfonate, naphthalene-2-sulfonate, mandelate and the like salts.

As stated earlier, the invention includes tautomers, enantiomers and other

stereoisomers of the compounds also. Thus, as one skilled in the art knows, certain aryls
may exist in tautomeric forms. Such variations are contemplated to be within the scope
of the invention.

The compounds of Formula I may be prepared by several processes well known in the art. The compounds of the present invention are prepared by standard alkylation or Mitsunobu chemistries and reductive animations known to one skilled in the art, or by the methods provided herein, supplemented by methods known in the art. Generally, this reaction is conducted in an organic solvent such as, for example, halogenated hydrocarbons, toluene, acetonitrile and the like, preferably in the absence of moisture, at temperatures in the range about 0-1000 C., by bringing together the ingredients in contact in the solvent medium and stirring for about 10 minutes to about 48 hours at such

The compounds of Formula I, when existing as a diastercomeric mixture, may be separated into diastercomeric pairs of enantiomers by, for example, fractional crystallization from a suitable solvent, for example methanol or ethyl acetate or a mixture thereof. The pair of enantiomers thus obtained may be separated into individual stereoisomers by conventional means, for example by the use of an optically active acid as a resolving agent. Alternatively, any enantiomer of a compound of the formula may be obtained by stereospecific synthesis using optically pure starting materials or reagents of

30 The Examples shown in Table 1 below are being provided to further illustrate the present invention. They are for illustrative purposes only; the scope of the invention is

known configuration or through enantioselective synthesis.

PCT/US02/06644

not to be considered limited in any way thereby. The preparation of compounds of Formula I, are depicted in the schemes and procedures below.

Scheme 1.

WO 02/076925

11

PCT/US02/06644

Preparation of N-(1-14-(3-Dimetrylamino-propoxy)-phenyl-N'.N'-dimetryl-ethane-1,2-diamine

ramule

To a 100 mL round-bottom flask was placed NaH (60% dispersion, 38.4 mg, 1.0 mmol) and anhydrous THF (10 mL, 0.1 M) under an atmosphere of nitrogen. Then, a DMF solution of p-hydroxyacetophenone (62 mg, 0.5 mmol) was added at 0 C. After 15 minutes, a DMF solution of 3-chloro-N.N-diethyl-N-proplyamine (150 mg, 1.0 mmol) was added, and the reaction was allowed to slowly reach room temperature over 3 hours. The reaction was then quenched with water, diluted with ether and washed with water (3

x 20 mL) and brine (2x 20 mL). Concentration in vacuo afforded 114 mg (92%) of an off-white solid. LCMS indicated a purity of 95% and hit the mass, 249.1. This material was then dissolved in ethanol (4 mL, 0.1M) and 1-N, N-dimethylamino-2-N-methylaminoethane (114 mg, 0.45 mmol) was added. After 15 minutes at room temperature, NaCNBH5 (56 mg, 0.9 mmol) was added and the reaction was allowed to

stir overnight at room temperature. The reaction was then with water, diluted with ether and washed with water (3 x 20 mL) and brine (2x 20 mL). Concentration *in vacuo* afforded 134 mg (93%) of an orange oil. Column chromatography (9:1, CH₂Cl₂:MeOH) afforded an orange oil. LCMS indicated a purity of 99% and hit the mass, 321.2.

2

PCT/US02/06644

7-OH tetrahydroisoquinoline series

7-Hydroxy-3,4-dihydro-1-H-isoquinoline-2-carboxylic acid tert-butyl ester is prepared by the procedure described in Kucznierz, et.al., J. Med. Chem. 1998, 41, 4983-4994, MS(ES-) 248.1 (M-H).

Example 228

7-(3-Piperidin-1-yl-propoxy-3,4-dihydro-1-H-isoquinoline-2-carboxylic acid tert-butyl

ئ 2 Procedure A: A 100 mL dioxane solution of 7-hydroxy-3,4-dihydro-1-H-isoquinoline-2-carboxylic acid teat-butyl ester (5.0 g, 20 mmol) is stirred under N₂ as Cs₂CO₃ (13.3 g, 43 mmol), XI (0.1 g, 0.6 mmol), then N-(3-chloropropyl)piperidine (3.9 g, 24 mmol) are added in succession. The reaction mixture is heated at 90°C for 10 hours, cooled, fillered, and concentrated to give the crude product. Purification by chromatography (SiO₂: 0-10% MeOH/CH₂Cl₂I %NH₄OH gradient) gives the product as an amber oil (7.5 g, 100% yield). MS(ES+)375.3(M+H)*

15

WO 02/076925

41

PCT/US02/06644

Gyample 22

7-(3-Piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride;

Procedure B: A 50 mL CH₂Cl₂ solution of 7-(3-Piperidin-1-yl-propoxy-3,4-dihydro-1-H-isoquinoline-2-carboxylic acid tert-butyl ester (5.1 g, 13.8 mmol) is stirred under N₂ at 0-10°C as 4N HCl/dioxane (11.5 mL, 46 mmol) is added dropwise. After the addition is complete, reaction mixture is stirred at this temperature for 30-60 min, then allowed to warm to room temperature. A white precipitate forms and dry MeOH is added until clear solution is obtained. Additional 4N HCl/dioxane (11.0 mL, 44 mmol) is added dropwise.

10 After the addition is complete, reaction mixture is stirred at room temperature. Reaction is followed by TLC (SiO₂ plate, CH₃CI/McOH/NL4OH; 25/5/1) until starting material consumed (4-5 h). Reaction mixture is concentrated, dissolved in dry MeOH, concentrated, triturated in Bt₂O, filtered, and dried in vacuo to give the di-HCl salt (4.5 g, 94% yield) as a white solid. MS(ES+)275.3(M+H)*free base.

15

Example 245

2-Methyl-7-(3-Piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline: A 10 mL THF suspension of LAH (150 mg,4 mmol) is stirred under N₂ at 0-10°C as a 10 mL THF solution of 7-(3-piperidin-1-yl-propoxy-3,4-dihydro-1-H-isoquinoline-2-carboxylic acid tert-butyl ester (200 mg, 0.53 mmol) is added dropwise. Reaction mixture is allowed to warm to room temperature, refluxed 90 minutes, cooled to 0-10°C, quenched with H₂O

2

Material is purified by chromatography (SiO₂; 0-10% MeOH/CH₂Cl₂/1%NH₄OH 25 gradient)to give the product (82 mg, 54% yld). MS(ES+)289.1(M+H)*.

and 15% aqueous NaOH, filtered, and the filtrate concentrated to give crude product.

PCT/US02/06644

Yamnie 7

2-Ethyl-7-(3-Piperidin-1-yl-propoxy)-1,2,3-4-tetrahydro-isoquinoline dihydrochloride; <u>Procedure C;</u> An 80 mL CH₂Cl₂MeOH (9:1) solution of 7-(3-piperidin-1-yl-propoxy)- 5 1.2.3.4-terrahydro-isoquinoline dihydrochloride (658972)(2.95 g. 8.5mmol) is stirred under N₂, the MP-CNBH, resin(15 g. 38 mmol) added, the acetaldehyde (5 mL, 89 mmol) added, the pH is adjusted to -4 with glacial AcOH and reaction mixture stirred at room temperature for 18-20 hours. The reaction mixture is filtered and the resin beads washed twice alternately with MeOH, then CH₂Cl₂. The filtrate is concentrated and the residue is purified by chromatography (SCX-MeOH wash, elute 2M NH₂MeOH; then (SiO₂: 0-

10% MeOH/CH₂Cl₂/1%NH₄OH gradient) to give the pure free base.
Procedure D: A 50 mL THF/MeOH (1:1) solution of the free base (1.52 g, 5 mmol) is stirred under N₂ at 0-10°C as 1N HCl/Et₂O (11.5 mL, 11.5 mmol) is added dropwise.
After the addition is complete, reaction mixture is allowed to warm to room temperature, then reaction mixture is concentrated, dissolved in dry McOH, concentrated, triturated in Et₂O, filtered, and dried in vacuo to give the di-HCl salt (4.5 g, 94% yld) as a white solid. MS(ES+)303.3(M+H)* free base.

Example 292 (di-HCL salt)

Example 273 (free base)

8

2-Cyclohexylmethyl-7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride: 2-Cyclohexylmethyl-7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline is prepared from 7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride (6 g, 17 mmol), MP-CNBH₃ (30 g, 76.5 mmol), and

25 cyclohexanecarboxaldehyde (12.4 mL, 102 mmol) via a procedure substantially analogous to Procedure C except that the SCX column is not used in purification. The di-

WO 02/076925

91

PCT/US02/06644

HCl salt product (4.9 g, 65% yld) is isolated as a white solid via a procedure substantially analogous to Procedure D. MS(ES+)371.4(M+H)*free base.

Crommis 244

2-Isopropyl-7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline: 2-Isopropyl-7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline is prepared from 7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride (520 mg, 1.5 mmol), MP-CNBH₃ (3.2 g, 7.5 mmol), and acctone (1.1 mL, 15 mmol) via a procedure

10 substantially analogous to Procedure C except that the SCX column is not used in purification. The product (210 mg, 44% yld) is isolated as a clear oil. MS(ES+)317.2(M+H)*.

xample 275

15 1-[7-(3-Piperidin-1-y)-propoxy)-3,4-dihydro-1H-isoquinolin-2-yl]-ethanone: A 5 mL CH₂CL₂ solution of 7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride (175 mg, 0.5 mmol) and NEt₃ (0.25 mL, 1.7 mmol) is stirred under N₃, a 1 mL CH₂Cl₂ solution of acetyl chloride (0.043 mL, 0.6 mmol) is added, and reaction is stirred at room temp. for 5-6 hours. Reaction mixture is quenched with MeOH,

20 concentrated and the residue is purified by chromatography (SCX-MeOH wash, clute 2M NHyMeOH; then (SiO₃: 0-10% MeOH/CH₂Cl₂/1%NH₄OH gradient) to give the product (90 mg, 58% yld). MS(ES+)317.1(M+H)*

Example 25

[7-(3-Piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinolin-2-yl]-thiophen-2-yl-

Procedure E: A 7 mL CHClyt-BuOHMeCN (5:1:1) mixture of 7-(3-piperidin-1-yl-propoxy)-12,3,4-tetrahydro-isoquinoline dihydrochloride (256 mg, 0.74 mmol), resin bound DCC (1.1 g, 0.9 mmol), hydroxybenzotriazole (HOBt, 150 mg, 1.1 mmol), and

10 thiophene-2-carboxylic acid (118 mg, 0.9 mmol) is shaken in a capped vial at room temperature for 48 hours. The reaction mixture is filtered and the resin beads washed twice alternately with MeOH, then CH₂Cl₂. The filtrate is concentrated and the residue is purified by chromatography (SCX-MeOH wash, elute 2M NH₃/MeOH; then SiO₂; 0-10% MeOH/CH₂Cl₂/1% NH₄OH gradient) to give the pure free base as a solid (180 mg, 63% yld). MS(ES+) 385.1(M+H). A 3 mL dry MeOH solution of the free base (45 mg, 0.12 mmol) is stirred with 1N HCl/El₂O (0.18 mL, 0.18 mmol) for 5 minutes, concentrated, inturated with El₂O, filtered, and dried in vacuo to the HCl salt as an off-white solid (46 mg). M3(ES+) 385.1(M+H)*free base.

ឧ

2-Dimethylamino-1-[7-(3-piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinolin-2-yl}-ethanone: 2-Dimethylamino-1-[7-(3-piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinolin-

2-yl]-ethanone is prepared from 7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride (175 mg, 0.5 mmol), PS-DCC (800 mg, 1.1 mmol), HOBt
(80 mg, 0.77 mmol), NEt₃ (0.21 mL, 1.5 mmol)and N,N-dimethylglycine (1.1 mL, 15 mmol) via a procedure substantially analogous to Procedure E except that PS-trisamine resin beads (700 mg, 2.6 mmol) is used in the work up to scavenge the excess HOBt and

WO 02/076925

18

PCT/US02/06644

N.N-dimethylglycine. The free base product (35 mg, 19% yld) is isolated as an oil. MS(ES+)360.5(M+H)*.

Ac alumna

- 5 7-(3-Piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinoline-2-carboxylic acid isopropylamide: A 10 mL CH₂Cl₂ solution of 7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride (254 mg, 0.73 mmol), NE₁₃ (0.20 mL, 1.4 mmol), isopropyl isocyanate (192 mg, 2.2 mmol), and 4-dimethylaminopyridine (12 mg, 0.1 mmol) is stirred under N₂, at room temperature for 18 hours. The reaction mixture is concentrated and the residue is purified by chromatography (SCX-MeOH wash, elute 2M).
- 10 concentrated and the residue is purified by chromatography (SCX-MeOH wash, clute 2M NH3/MeOH; then SiO₂; 0-10% MeOH/CH₂Cl₂/1%NH₄OH gradient) to give pure product (110 mg, 42% yld). MS(ES+) 360.2(M+H)*.

ample 249

- 15 2-Benzenesulfonyl-7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline;
 <u>Procedure F:</u> A 5 mL CH₂Cl₂ solution of 7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride (185 mg, 0.53 mmol) and NE₃ (0.22 mL,1.8 mmol) is stirred under N₃, benzenesulfonyl chloride (0.08 mL, 0.62 mmol) is added, and reaction is stirred at room temperature for 5-6 hours. Reaction mixture is diluted with
- 20 EtOAc, washed with saturated aqueous Na₂CO₃, and the aqueous layer back-extracted with EtOAc. The EtOAc extracts are combined, dried (Na₂SO₄), and concentrated. The residue is purified by chromatography (SiO₂: 0-6% MeOH/CH₂Cl₂/1% NH₄OH gradient) to give the product (160 mg, 73% yld). MS(ES+) 415.1(M+H)*

Example 268

7-(3-Piperidin-1-yl-propoxy)-2-(thiophene-2-sulfonyl)-1,2,3,4-tetrahydro-isoquinoline: 7-(3-Piperidin-1-yl-propoxy)-2-(thiophene-2-sulfonyl)-1,2,3,4-tetrahydro-isoquinoline is prepared from 7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline

dihydrochloride (175 mg, 0.5 mmol), NB₁₃ (0.25 mL, 1.8 mmol), and thiophene-2-sulfonyl chloride (114 mg, 0.63 mmol) via a procedure substantially analogous to Procedure F except that an additional SCX column purification step is performed to give the product (160 mg, 76% yld). MS(ES+)421.1(M+H)*.

Example 2

7-(3-Piperidin-1-yl-propoxy)-2-(propane-2-sulfonyl)-1,2,3,4-tetrahydro-isoquinoline: 7(3-Piperidin-1-yl-propoxy)-2-(propane-2-sulfonyl)-1,2,3,4-tetrahydro-isoquinoline is prepared from 7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride (175 mg, 0.5 mmol), NEi₃ (0.25 mL, 1.8 mmol), and isopropylsulfonyl chloride (0.07 mL, 0.60 mmol) via a procedure substantially analogous to Procedure F except that an additional SCX column purification step is performed to give the product (93 mg, 49% yld). MS(ES+) 381.1(M+H)⁺.

100 olement

20 2-Methanesulfonyl-7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline hydrochloride: 2-Methanesulfonyl-7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydroisoquinoline hydrochloride is prepared from 7-(3-piperidin-1-yl-propoxy)-1,2,3,4tetrahydro-isoquinoline dihydrochloride (183 mg, 0.52 mmol), NE₁ (0.25 mL, 1.8 mmol), and methanelsulfonyl chloride (0.05 mL, 0.66 mmol) via a procedure substantially

analogous to Procedure F except that an additional SCX column purification step is performed to give the free base product. A 5 mL dry MeOH solution of the free base (110 mg, 0.31 mmol) is stirred with 1N HCI/Et₂O (0.50 mL, 0.5 mmol) for 5 minutes,

WO 02/076925

20

PCT/US02/06644

concentrated, triturated with Bt_2O , the Bt_2O decanted, and the residue dried in vacuo to give the HCl salt as a glass (118 mg, 65% yld). MS(ES+) 353.2(M+H)*free base.

ample 286

2-(4-Methoxy-benzenesulfonyl-7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline hydrochloride: 2-(4-Methoxy-benzenesulfonyl-7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline hydrochloride is prepared from 7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride (150 mg, 0.43 mmol), NEt, propoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride (115 mg, 0.43 mmol), NEt
 (0.21 mL, 1.5 mmol), and 4-methoxybenzenesulfonyl chloride (115 mg, 0.57 mmol) via a

procedure substantially analogous to Procedure F except that an additional SCX column purification step is performed to give the free base product. A 5 mL dry MeOH solution of the free base (131 mg, 0.29 mmol) is stirred with 1N HCI/Et₂O (0.40 mL, 0.4 mmol) for 5 minutes, concentrated, triturated with Et₂O, filtered, and dried *in vacuo* to give the HCl salt (118 mg, 57% yld). MS(ES+) 445.2(M+H)* free base.

12

1-{4-[7-(3-Piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinoline-2-sulfonyl]-phenyl}-ethanone: 1-{4-[7-(3-Piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinoline-2-sulfonyl]-

phenyl]-ethanone is prepared from 7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro20 isoquinoline dihydrochloride (175 mg, 0.5 mmol), NEt₃ (0.25 mL, 1.8 mmol), and 4acetylbenzenelsulfonyl chloride (131 mg, 0.60 mmol) via a procedure substantially
analogous to Procedure F except that an additional SCX column purification step is
performed to give the product (85 mg, 37% yld). MS(ES+) 457.1(M+H)⁺.

PCT/US02/06644

Example 276

2-(4-n-Butyl-benzenesulfonyl)-7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline: 2-(4-n-Butyl-benzenesulfonyl)-7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline is prepared from 7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline is prepared from 7-(3-piperidin-1-yl-propoxy)-1,3,4-tetrahydro-isoquinoline is prepar

isoquinoline dilydrochloride (175 mg, 0.5 mmol), NEt₃ (0.25 mL, 1.8 mmol), and 4-(n-buty)benzenesulfonyl chloride (175 mg, 0.60 mmol) via a procedure substantially analogous to Procedure F except that an additional SCX column purification step is performed to give the product (165 mg, 70% yld). MS(ES+)471.1(M+H)⁺.

10

2-(4-Cyanobenzenesulfonyl)-7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline: 2-(4-Cyanobenzenesulfonyl)-7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline is prepared from 7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-

Example 278

isoquinoline dihydrochloride (175 mg, 0.5 mmol), NEts (0.25 mL, 1.8 mmol), and 4cyanobenzenesulfonyl chloride (121 mg, 0.60 mmol) via a procedure substantially
analogous to Procedure F except that an additional SCX column purification step is
performed to give the product (157 mg, 71% yld). MS(ES+) 440.1(M+H).

Example 287

8

4-[7-(3-Piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinoline-2-sulfonyl]- benzamide: A 1.4 mL DMSO mixture of K₂CO₃ is stirred under N₂, 2-(4-cyanobenzenesulfonyl)-7-(3-

WO 02/076925

22

PCT/US02/06644

piperidin-1-y1-propoxy)-1,2,3,4-tetrahydro-isoquinoline (75 mg, 0.17 mmol) is added, 0.2 mL H₂O added, followed by 30% H₂O₂ (1.4 mL, 12 mmol) and reaction is stirred at room temperature for 4 hours. The reaction mixture is diluted with MeOH, filtered, and the solids washed twice with MeOH. The filtrate is concentrated and the residue is purified by chromatography (SCX-MeOH wash, elute 2M NH₂/MeOH; then SiO₂: 0-10% MeOH/CH₂Cl₂/1%NH₂OH gradient) to give the product as an off-white solid (26 mg, 26% yld). MS (ES+458.2(M+H)*.

S

Example 28

2

2-(4-Fluoro-benzenesulfonyl)-7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline hydrochloride: 2-(4-Fluoro-benzenesulfonyl)-7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline hydrochloride is prepared from 7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride (158 mg, 0.45 mmol), NEty (0.21 mL, 1.5 mmol), and 4-fluorobenzenesulfonyl chloride (115 mg, 0.55 mmol) via a procedure substantially analogous to Procedure F except that an additional SCX column purification step is performed to give 140 mg of free base product. The free base is converted to the HCl salt (150 mg, 71% yld) via a procedure substantially analogous

12

Procedure D. MS (ES+)433.2(M+H)*free base.

Example 304

8

2-(2-Fluoro-benzenesulfonyl)-7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline: 2-(2-Fluoro-benzenesulfonyl)-7-(3-piperidin-1-yl-propoxy)-1,2,3,4- tetrahydro-isoquinoline is prepared from 7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-

25 isoquinoline dihydrochloride (104 mg, 0.3 mmol), NBt3 (0.14 mL, 1.1 mmol), and 2-fluorobenzenesulfonyl chloride (80 mg, 0.41 mmol) via a procedure substantially

PCT/US02/06644

analogous to Procedure F except that an additional SCX column purification step is performed to give the free base product (85 mg, 66% yld) as an amber oil. MS (ES+) 433.2(M+H)*.

Example 305

2-(3-Fluoro-benzenesulfonyl)-7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline: 2-(3-Fluoro-benzenesulfonyl)-7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline is prepared from 7-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride (104 mg, 0.3 mmol), NEi, (0.14 mL, 1.1 mmol), and 3-fluorobenzenesulfonyl chloride (80 mg, 0.41 mmol) via a procedure substantially analogous to Procedure F except that an additional SCX column purification step is performed to give the free base product (90 mg, 70% yld) as an off-white solid. MS (ES+) 433.2(M+H)*.

2

15

6-OH tetrahydroisoquinoline series

2

WO 02/076925

24

PCT/US02/06644

6-hydroxy-3,4-dihydro-1H-isoquinolime-2-carboxylic acid tert-butyl ester is prepared by the procedures similar to those described in Selnick, H.G.; Smith, G. R.; Tebben, A. J.; Synth. Commun. 1995, 25, 3255-3262.

Example 127

6-(3-Piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinoline-2-carboxylic acid tert-butyl ester: To a round-bottom flask, equipped with stir bar and septum, is placed 6-hydroxy-3,4-dihydro-1H-isoquinoline-2-carboxylic acid tert-butyl ester (1 g, 4.01 mmol), KI (599 mg, 4.01 mmol) and NaH (162 mg, 95%dry, 6.42 mmol): Then, dry DMF (20 mL, 0.5 M) is added via syringe followed by N-(3-chloropropyl)piperidine (0.85 mL, 5.2 mmol). The reaction is allowed to stir at 70 degrees overnight. In the moming, the reaction is quenched with water, extracted into EtOAc (3 x 20 mL) and dried over brine. Column chromatography in 9:1 DCM:MeOH affords 6-(3-piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinoline-2-carboxylic acid tert-butyl ester an orange oil (1 g, 67%). Mass sec hit

In a similar manner the Examples 35, 139, and 164 are prepared:

M+1, 375; LCMS >95% @ 230 nm and ELSD.

Example 35

6-(3-Dimethylamino-propoxy)-3,4-dihydro-1H-isoquinoline-2-carboxylic acid tert-butyl ester; M+1 335

PCT/US02/06644

Example 139

6-[3-(2-Methyl-pipendin-1-yl)-propoxy]-3,4-dihydro-1H-isoquinoline-2-carboxylic acid tert-butyl ester; M+1 389

Example

6-(2-Piperidin-1-yl-ethoxy)-3,4-dihydro-1H-isoquinoline-2-carboxylic acid tert-butyl

Example 128

2

6-(3-Piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride: To a round-bottom flask, equipped with stir bar and septum, is placed 6-(3-piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinoline-2-carboxylic acid tert-butyl ester (1 g, 2.6 mmol), DCM (20 mL) and 4M HCl/dioxane (5 mL). The reaction is allowed to stir at room temperature for 3 h. After this time, the reaction is concentrated, dissolved in McOH and concentrated again affording 6-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride as a white solid (800 mg, 87%). Mass spec hit M+1, 275; LCMS >95% @ 230 nm and ELSD.

12

In a similar manner the Examples 40, 140, and 165 are prepared:

xample 40

ន

WO 02/076925

· ·

PCT/US02/06644

Dimethyl-[3-(1,2,3,4-tetrahydro-isoquinolin-6-yloxy)-propyl]-amine dihydrochloride;

Cyample 140

6-[3-(2-Methyl-piperidin-1-yl)-propoxy]-1,2,3,4-tetrahydro-isoquinoline dihydrochloride;

Example 165

6-(2-Piperidin-1-yl-ethoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride; M+1 261.

Example 129

9

2-Ethyl-6-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline: To a 25 mL round-bottom flask is placed 6-(3-Piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride (700 mg, 2.01 mol), MP-CNBH3 (2.5 g, 6.05 mmol), 242 mmol/g) and

- 15 DCM/MeOH (9mL/1mL). Then, acctaldehyde is added (0.7 mL, 12 mmol) and the reaction is allowed to stir overnight. The reaction is then filtered, washed with DCM/MeOH and concentrated. Column chromatography in 9:1 DCM:MeOH affords 2-ethyl-6-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline (493 mg, 71%) of a viscous oil. Mass spec hit M+1, 303; LCMS >95% @ 230 nm and ELSD. Array
 - 20 synthesis followed this general procedure in 4 mL vials to make the following compounds:

	27
5925	
07/07	
0 02/076	

PCT/US02/06644

_				1				,						·
SW	263	320	370	292	346	326	326	317	329	357	371	329	317	589
Name	[3-(2-Ethyl-1,2,3,4-tetrahydro-isoquinolin-6-yloxy)-propyl]-	13 fs /3 Dimethylomina manage, 3.4 dibidea 10 inacipalie 2.41	(19-10-19-1) (19-10-19-19-19-19-19-19-19-19-19-19-19-19-19-	2-[6-(3-Dimethylamino-propoxy)-3,4-dihydro-1H-isoquinolin-2-yl]- acetamide	Dimethyl-{3-[2-(2-piperidin-1-yl-ethyl)-1,2,3,4-tetrahydro-isoquinolin-6-yloxy]-propyl}-amine	Dimethyl-[3-(2-pyridin-3-ylmethyl-1,2,3,4-tetrahydro-isoquinolin-6-yloxy)-propyl]-amine	Dimethyl-[3-(2-pyridin-2-ylmethyl-1,2,3,4-tetrahydro-isoquinolin-6-yloxy)-propyl]-amine	2-Ethyl-6-[3-(2-methyl-piperidin-1-yl)-propoxy]-1,2,3,4-tetrahydro-isoquinoline	2-Cyclopropylmethyl-6-(3-piperidin-1-yl-propoxy)-1,2,3,4- tetrahydro-isoquinoline	2-Cyclopentylmethyl-6-(3-pipendin-1-yl-propoxy)-1,2,3,4- tetrahydro-isoquinoline	2-Cyclohexylmethyl-6-(3-pipendin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline	2-(2-Ethyl-butyl)-6-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline	6-(3-Piperidin-1-yl-propoxy)-2-propyl-1,2,3,4-tetrahydro- isoquinoline	2-Ethyl-6-(2-piperidin-1-yl-ethoxy)-1,2,3,4-tetrahydro-isoquinoline
Example	92	77		08	81	82	83	141	145	146	147	148	149	166

WO 02/076925

28

PCT/US02/06644

169 2-Cyclopropylmethyl-6-(2-piperidin-1-yl-ethoxy)-1,2,3,4-tetrahydro-315 isoquinoline 170 2-Cyclopentylmethyl-6-(2-piperidin-1-yl-ethoxy)-1,2,3,4-tetrahydro-343 isoquinoline 171 2-Cyclohexylmethyl-6-(2-piperidin-1-yl-ethoxy)-1,2,3,4-tetrahydro-357 isoquinoline 172 2-(2-Ethyl-butyl)-6-(2-piperidin-1-yl-ethoxy)-1,2,3,4-tetrahydro-345 isoquinoline 168 2-Isopropyl-6-(2-piperidin-1-yl-ethoxy)-1,2,3,4-tetrahydro-303 isoquinoline 168 2-Isopropyl-6-(2-piperidin-1-yl-ethoxy)-1,2,3,4-tetrahydro-303 isoquinoline

Example 250

2-Ethyl-6-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride: 2-Ethyl-6-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline (5.12g, 16.9 mmol) is dissolved in MeOH (50 mL), and 1M HCl in ether is added dropwise (37.2 mL, 37.2 mmol) and the mixture is stirred for 10 minutes and concentrated to give the dihydrochloride salt as a white solid (6.0 g, 93%).

vommla 143

2-Isopropyl-6-[3-(2-methyl-piperidin-1-yl)-propoxy]-1,2,3,4-tetrahydro-isoquinoline: To a flask equipped with a stir bar is placed 6-[3-(2-Methyl-piperidin-1-yl)-propoxy]-1,2,3,4-

15 tetrahydro-isoquinoline dihydrochloride (300 mg, 0.83 mmol), acetone (excess), NaCNBH₃ (155 mg, 2.5 mmol) in MeOH (8 mL) and the mixture stirred at room temperature for 2h. The reaction mixture is diluted with water, and extracted with

CH₂Cl₂. The organic phase is dried over Na₂SO₄ and concentrated. M+1 331, LCMS >98% @ 230 nm and ELSD.

In a similar manner Example 138 is prepared:

Example 138

2-Isopropyl-6-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline; M+1 317, LCMS 100% @ 230 nm and ELSD.

Example 162

0

[6-(3-Piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinolin-2-yl-thiazol-2-yl-methanone:

To a 4 mL vial is placed 6-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline
dihydrochloride (28 mg, 0.08 mmol), resin-bound DCC (144 mg, 0.16 mmol, 1.2
mmol/g), HOBt (16 mg, 0.12 mmol), pyrazole carboxylic acid (13 mg, 0.1 mmol) and a
5:1:1 mixture of CHCl₃:CH₃CN:BuOH. The vial is agiated by means of a lab quake
shaker overnight. In the morning, PS-trisamine (134 mg, 0.4 mmol, 3.0 mmol/g) is
added and the reaction is again allowed to rotate overnight to scavenge excess carboxylic
acid and HOBt. Filtration, washing with DCM/MeOH and concentration affords a
orange foam. Filtration through a short pipet column provides 24 mg (80%) of [6-(3piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinolin-2-yl]-thiazol-2-yl-methanone as an
orange solid. Mass spec hit M+1, 386; LCMS >95% @ 230 nm and ELSD. Array
synthesis follows this general procedure in 4 mL vials to make the following examples:

Example

Tample

Tampl

WO 02/076925 PCT/US02/06644

3

134	1-[6-(3-Pipendin-1-yl-propoxy)-3,4-dihydro-1H-isoquinolin-2-yl]- ethanone	315
156	[6-(3-Piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinolin-2-yl]- (tetrahydro-furan-2-yl)-methanone	386
157	(5-Methyl-furan-2-yl)-[6-(3-piperidin-1-yl-propoxy)-3,4-dihydro- 1H-isoquinolin-2-yl]-methanone	383
158	[6-(3-Piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinolin-2-yl]- (1H-pyrol-2-yl)-methanone	368
159	2-Methylsulfanyl-1-[6-(3-piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinolin-2-yl]-ethanone	363
160	[6-(3-Piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinolin-2-yl]- thiophen-2-yl-methanone	385
161	N,N-Dimethyl-4-oxo-4-[6-(3-piperidin-1-yl-propoxy)-3,4-dihydro- 1H-isoquinolin-2-yl]-butyramide	402
162	[6-(3-Pipendin-1-yl-propoxy)-3,4-dihydro-1H-isoquinolin-2-yl]- thiazol-2-yl-methanone	386
163	5-[6-(3-Piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinoline-2-carbonyl]-pyrrolidin-2-one	386
175	2-Dimethylamino-1-[6-(3-piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinolin-2-yl]-ethanone	360
176	(1-Methyl-pyrrolidin-2-yl)-[6-(3-piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinolin-2-yl]-methanone	386
177	2-Dimethylamino-1-[6-(2-piperidin-1-yl-ethoxy)-3,4-dihydro-1H-isoquinolin-2-yl]-ethanone	346
182	1-[6-(3-Piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinolin-2-yl]- propan-1-one	332
183	Cyclopropyl-[6-(3-piperidin-1-yl-propoxy)-3,4-dihydro-1.H-isoquinolin-2-yl]-methanone	344
184	Cyclobutyl-[6-(3-pipendin-1-yl-propoxy)-3,4-dihydro-1H-isoquinolin-2-yl]-methanone	358

PCT/US02/06644

							
372	346	385	373	381	381	381	371
Cyclopentyl-[6-(3-piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinolin-2-yl]-methanone	2-Methyl-1-[6-(3-piperidin-1-yl-propoxy)-3,4-dihydro-1H- isoquinolin-2-yl]-propan-1-one	Cyclohexyl-[6-(3-piperidin-1-yl-propoxy)-3,4-dihydro-1H- isoquinolin-2-yl]-methanone	2-Ethyl-1-[6-(3-piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinolin-2-yl]-butan-1-one	[6-(3-Piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinolin-2-yl]- pyridin-4-yl-methanone	[6-(3-Piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinolin-2-yl]-pyridin-3-yl-methanone	[6-(3-Piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinolin-2-yl]-pyridin-2-yl-methanone	Isoxazol-5-yl-[6-(3-piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinolin-2-yl]-methanone
185	186	187	188	193	194	195	196

Frample 178

6-(2-Piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinoline-2-carboxylic acid isopropylamide: To a 4 mL vial is placed 6-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride (25.0 mg, 0.07 mmol), resin-bound Hunigs base (81 mg, 0.29 mmol, 3.54 mmol/g), resin bound DMAP (catalytic), and dry CH₂Cl₂ and isopropyl isocyanate (16 □L, 0.18 mmol). The vial is agitated by means of a lab quake shaker overnight. In the moming, PS-trisamine (120 mg, 0.36 mmol, 3.0 mmol/g) is added and the reaction again allowed to rotate for 4 hours to scavenge excess isocyanate. Filtration, washing with CH₂Cl₂ and concentration afforded the desired urea. M+1 360.

9

WO 02/076925

32

PCT/US02/06644

In a similar manner Examples 179 is prepared:

170

6-(2-Piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinoline-2-carboxylic acid

5 cyclohexylamide; M+1 400.

xample 79

[3-(2-Methanesulfonyl-1,2,3,4-tertahydro-isoquinolin-6-yloxy)-propyl]-dimethyl-amine:

10 To a 4 mL vial is placed Dimethyl-[3-(1,2,3,4-tertahydro-isoquinolin-6-yloxy)-propyl]amine (24.0 mg, 0.1 mmol), resin-bound DIEA (58 mg, 0.2 mmol, 3.54 mmol/g), MsCl
(12 DL, 0.15 mmol) and dry CH₂Cl₂ (2 mL). The vial is allowed to rotate overnight. In
the morning, PS-trisamine (136 mg, 0.41 mmol, 3.0 mmol/g) is added and the reaction
again allowed to rotate for 4 hours to scavenge excess MsCl. Filtration, washing with

CH₂Cl₂ and concentration affords the desired urea LCMS >99% @ 230 nm and ELSD,

M+1 360.

2

Example 302

2-Benzenesulfonyl-6-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline: 2-

20 Benzenesulfonyl-6-(3-piperidin-1-yl-propoxy)-1,2,3.4-tetrahydro-isoquinoline is prepared from 6-(3-piperidin-1-yl-propoxy)-1,2,3.4-tetrahydro-isoquinoline dihydrochloride (330 mg, 0.95 mmol), NEt₃ (0.48 mL, 3.5 mmol), and benzenesulfonyl chloride (0.15 mL, 1.17

PCT/US02/06644 33

SCX column purification step is performed to give the product as a white solid (250 mg, mmol) via a procedure substantially analogous to Procedure F except that an additional 63% yld). MS(ES+) 415.3(M+H)+.

5-OH tetrahydroisoquinoline series

5-Hydroxy-3,4-dihydro-1-H-isoquinoline-2-carboxylic acid tert-butyl ester is prepared by the procedures similar to those described in Durand S.; Lusinchi, X.; Moreau, R. C. Bull. Soc. Chim. France 1961, 207, 270; and Georgian, V.; Harrison, R. J.; Skaletzky, L. L.; J Org Chem 1962, 27, 4571.

2

Example 290

5-(3-Pipendin-1-yl-propoxy)-3,4-dihydro-1H-isoquinoline-2-carboxylic acid tert-butyl ester is prepared from 5-Hydroxy-3,4-dihydro-1-H-isoquinoline-2-carboxylic acid tertbutyl ester (5.69 g, 22.8 mmol) in a manner substantially analogous to Procedure A 15

WO 02/076925

곢

PCT/US02/06644

except DMF is used in place of dioxane. Following aqueous workup, the crude material CHClyMeOH/NH,OH) / 90% (10% MeOH/CHCl3)] to give the title compound (5.2 g, is purified by flash chromatography [Biotage 65M SiO2, elute 10% (25/5/1 61%). MS (ES+) 375.3

acid tert-butyl ester (4.0 g, 10.7 mmol) in a manner substantially analogous to Procedure prepared from 5-(3-Piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinoline-2-carboxylic 5-(3-Piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride salt is

B to give the title compound as an off-white solid (3.47 g, 93%). MS (ES+) 275.2 2

[5-(3-Piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinolin-2-yl]-thiophen-2-yl-

methanone is prepared from 5-(3-Piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline Procedure E to give the title compound as an off-white solid (0.109 g, 38%). MS (ES+) dihydrochloride salt (0.256 g, 0.74 mmol) in a manner substantially analogous to 15

Example 294

20

dihydrochloride salt (150 mg, 0.43 mmol) via a procedure substantially analogous to 2-Benzenesulfonyl-5-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline is prepared from 5-(3-Piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline

35

PCT/US02/06644

Procedure F to provide the title compound as an off-white solid (54 mg, 30%). MS (ES+)

Example 306

1.1 mmol) in a manner substantially analogous to Procedure C to give the title compound (3-Piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride salt (375 mg, 2-Ethyl-5-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline is prepared from 5as a yellow oil (49 mg, 15%). MS (ES+) 303.3

Example 313

2-Cyclohexylmethyl-5-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline is Procedure C to give the title compound as a yellow oil (0.142 mg, 38%). MS (ES+) dihydrochloride salt (350 mg, 1.0 mmol) in a manner substantially analogous to prepared from 5-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline 371.4

2

8

WO 02/076925

PCT/US02/06644

8-OH tetrahydroisoquinoline series

8-Methoxy-1,2,3,4-tetrahydro-isoquinoline is prepared according to Shanker, P. S.; Subba Rao, G. S. R. Indian J. of Chemistry section B 1993, 32B, 1209-1213.

78 °C is added a solution of boron tribromide in CH₂Cl₂ (1 M, 52 mL, 52 mmol) dropwise of 8-methoxy-1,2,3,4-tetrahydro-isoquinoline (2.54 g, 15.6 mmol) in CH₂Cl₂(60 mL) at over approximately 20 minutes. The cooling bath is removed, and the mixture is warmed room temperature overnight. EtOAc is added, and the phases are separated. The aqueous 8-Hydroxy-3,4-dihydro-1H-isoquinoline-2-carboxylic acid tert-butyl ester: To a mixture to room temperature. After 4 h, the reaction is carefully quenched with ice. EtOAc and water is added, and the mixture is stirred overnight. The phases are separated, and 5 N NaOH solution is added to the aqueous phase until pH is basic. Dioxane (250 mL) and di-tert-butyl dicarbonate (6.78 g, 31 mmol) is added, and reaction mixture is stirred at . 21 2

phase is extracted with EtOAc (1X), and the combined organic phase is washed with

brine and dried (MgSO₄). After filtration, the solvent is removed in vacuo to provide the title compound (4.84 g) that is used without purification. MS (ES-) 248.2.

Framule 30

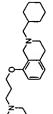
8-(3-Piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinoline-2-carboxylic acid tert-butyl ester is prepared from 8-hydroxy-3,4-dihydro-1H-isoquinoline-2-carboxylic acid tert-butyl ester (0.84 g, 3.4 mmol) in a manner substantially analogous to Procedure A except DMF is used in place of dioxane. Following aqueous workup, the crude material is purified by chromatoperanty (SCX-MeOH wash eline 2M NH-MA-OH than Biograp dioxane die

10 purified by chromatography [SCX-MeOH wash, elute 2M NHy/MeOH then Biotage 40s SiO₂, elute 10% (25/5/1 CHCly/MeOH/NH₄OH) / 90% (10% MeOH/CHCl₃)] to give the title compound (0.61 g, 48%). MS (ES+) 375.3.

Example 308

15

8-(3-Piperidin-1-yl-propoxy)-1,2,3,4-terrahydro-isoquinoline dihydrochloride salt is prepared from 8-(3-piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinoline-2-carboxylic acid tert-butyl ester (3.09 g, 8.25 mmol) in a manner substantially analogous to Procedure B to give the title compound as an off-white solid (2.63 g, 85%). MS (ES+) 275.3



ឧ

Example 309

2-Cyclohexylmethyl-8-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline is prepared from 8-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline

WO 02/076925

38

PCT/US02/06644

dihydrochloride salt (0.375 g, 1.1 mmol) in a manner substantially analogous to Procedure C to give the title compound as a yellow oil (0.195 g, 48%). MS (ES+) 371.4

vormele 210

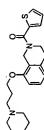
 2-Ethyl-8-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline is prepared from 8-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride salt (0.375 g, 1.1 mmol) in a manner substantially analogous to Procedure C to give the title compound as a yellow oil (0.124 g, 37%). MS (ES+) 303.3.

9

2-Benzenesulfonyl-8-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline is prepared from 8-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride salt (300 mg, 0.86 mmol) via a procedure substantially analogous to

Procedure F to provide the title compound as an off-white solid (0.22 g, 63%). MS (ES+)

15



Example 312

[8-(3-Piperidin-1-yl-propoxy)-3,4-dihydro-1H-isoquinolin-2-yl]-thiophen-2-yl-

8

methanone: To a mixture of 8-(3-piperidin-1-yl-propoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride salt (300 mg, 0.86 mmol) and NEt₃ (0.36 mL, 2.6 mmol) in CH₂Cl₂ (10 mL) is added 2-thiophene carbonyl chloride (0.10 mL, 0.95 mmol). After stirring at room temperature overnight, the mixture is partitioned between EtOAc and water. The organic phase is washed with brine, dried (MgSO₄), and concentrated. The residue is purified by

flash chromatography [Biotage 40S SiO₂, elute 20% (90/10/1 CH₂Cl₂MeOH/NH₄OH) / 80% CH₂Cl₂ to 100% (90/10/1 CH₂Cl₂MeOH/NH₄OH)] to yield the title compound as a

yellow oil (0.181 g, 55%). MS (ES+) 385.3.

ample 206

6-(3-Piperidin-1-y1-propoxy)-3,4-dihydro-2H-isoquinolin-1-one is prepared from 6-hydroxy-3,4-dihydro-2H-isoquinolin-1-one (CAS Registry Number 22245-98-3) (0.5 g, 2.9 mmol) in a manner substantially analogous to Procedure A except DMF is used in

2.9 mmol) in a manner substantially analogous to Procedure A except DMF is used in place of dioxane. Following aqueous workup, the crude material is purified by flash chromatography (Biotage 40M SiO₂, elute 90/10/1 CH₂Cl₂/McOH/NH₄OH) to give the title compound as a white solid (0.516 g, 61%). MS (ES+) 289.1

15

E clampin 2

7-(3-Piperidin-1-yl-propoxy)-3,4-dihydro-2H-isoquinolin-1-one is prepared from 7-hydroxy-3,4-dihydro-2H-isoquinolin-1-one (CAS Registry Number 22246-05-5) (1.43 g,

8.76 mmol) in a manner substantially analogous to Procedure A except DMF is used in place of dioxane. Following aqueous workup, the crude material is purified by flash chromatography (Biotage 40M SiO₂, elute 90/10/1 CH₂CI₂/McOH/NH₄OH) to give the title compound as a white solid (1.11 g, 44%). MS (ES+) 289.1

22

WO 02/076925

PCT/US02/06644

7

vamule 204

7-(3-Pyrrolidin-1-yi-propoxy)-3,4-dihydro-2H-isoquinolin-1-one is prepared from 7-hydroxy-3,4-dihydro-2H-isoquinolin-1-one (0.48 g, 2.94 mmol) in a manner substantially analogous to Procedure A except DMF is used in place of dioxane and 1-(3-Chloropropyl)-pyrrolidine is used instead of N-(3-chloropropyl)piperidine. Following aqueous workup, the crude material is punified by flash chromatography (Biotage 40M SiO₂, elute 90/10/1 CH₂Cl₂/McOH/NH₄OH) to give the title compound as an off-white solid (0.17 g, 21%). MS (ES+) 275.1

9

2-Ethyl-6-hydroxy-3,4-dihydro-2H-isoquinolin-1-one:

To a mixture of 6-methoxy-3,4-dihydro-2H-isoquinolin-1-one (0.30 g, 1.69 mmol) in THF (10 mL) is added sodium hydride (60% mineral oil suspension, 100 mg). The suspension is heated at reflux for 1 h, and cooled to room temperature. Ethyl iodide (1.4 mL, 17 mmol) is added, and the mixture is stirred at room temperature overnight. The mixture is partitioned between EtOAc and water. After the aqueous phase is extracted with EtOAc (2x), the combined organic phase is washed with brine and dried (MgSO₄).

After removal of the solvent, the residue is purified by flash chromatography (Biotage

15

20 40M SiO₂, elute 45% EtOAc:hexane – 50% EtOAc:hexane, linear gradient) to yield 2-ethyl-6-methoxy-3,4-dihydro-2H-isoquinolin-1-one as a colorless oil (0.275 g, 78%).

The material is dissolved in CH₂Ch₂ (10 mL) and cooled to -78 °C. To the cooled mixture is added a solution of boron tribromide (1 M, 4.7 mL, 4.7 mmol) in CH₂Ch₂. After 0.5 h, the temperature is warmed to 0 °C and stirred for 3 h. After the reaction is carefully quenched with ice, EtOAc and water is added, and the mixture is vigorously stirred overnight. The phases are separated, and the organic phase is extracted with EtOAc (2x). The combined organic phase is washed with brine and dried (MgSO₄). The solvent is

removed in vacuo, and the residue is purified by chromatography (Varian 10 g SiO₂

eatridge, elute 60% EtOAc:hexane) to provide 2-ethyl-6-hydroxy-3,4-dihydro-2Hisoquinolin-1-one (0.209 g, 82%). MS (ES+) 192.0

xample 26

2-Ethyl-6-(3-piperidin-1-yl-propoxy)-3,4-dihydro-2H-isoquinolin-1-one is prepared from 2-Ethyl-6-hydroxy-3,4-dihydro-2H-isoquinolin-1-one (0.192 g, 1.0 mmol) in a manner substantially analogous to Procedure A except DMF is used in place of dioxane. Following aqueous workup, the crude material is purified by chromatography [Varian 10 g SiO₂ cartridge, elute 10% (25/5/1 CHCl3/MeOH/NH₄,OH) / 90% (10% MeOH/CHCl₃)] to obtain the title compound as a waxy off-white solid (77 mg, 24%). MS (ES+) 317.1

2

Example 30

[3-Fluoro-4-(3-piperidin-1-yl-propoxy)-phenyl]-(2-pyrrolidin-1-ylmethyl-pyrrolidin-1-ylm

- General Procedure G: A mixture of (3-Fluoro-4-hydroxy-phenyl)-(2-pyrrolidin-1-ylmethyl-pyrrolidin-1-yl)-methanone (0.193 g, 0.66 mmol), Cs₂CO₃ (0.43 g, 1.32 mmol), KI (55 mg, 0.33 mmol), and N-(3-chloropropyl)piperidine (3.9 g, 24 mmol) in DMF (5 mL) is heated at 90 °C overnight. The mixture is partitioned between EtOAc and water. The phases are separated, and the aqueous phase is extracted with EtOAc (2x). The
 - combined organic phase is washed with brine, dried (MgSO₄), and concentrated *in vacuo*. The residue is purified by chromatography (SCX-McOH wash, elute 2M NH4/McOH; then Biotage 12M SiO₂, elute 10% (25/5/1 CHCl₃/McOH/NH₄OH) / 90% (10% McOH/CHCl₃)] to give the title compound as a yellow oil (0.105 g. 38%). MS (ES+)

25

WO 02/076925

PCT/US02/06644

Evample 24

[1-[4-(3-Piperidin-1-yl-propoxy)-phenyl]-cyclopropyl]-carbamic acid benzyl ester is prepared from [1-(4-Hydroxy-phenyl)-cyclopropyl]-carbamic acid benzyl ester (1.21 g, 4.28 mmol), Cs₂CO₃ (2.78 g, 8.55 mmol), KI (71 mg, 0.43 mmol), and N-(3-

4.28 mmot), Cs2-C51 (2.76 g, 8.3.5 mmot), KJ (11 mg, U43 mmot), and N-(3-chloropropy))piperidine (0.86 g, 5.34 mmot) in dioxane (50 mL) in a manner substantially analogous to Procedure A to give the product (1.16 g, 66%). MS (ES+) 409.3.

Fromule 24

으

1-[4-(3-Piperidin-1-yl-propoxy)-phenyl]-cyclopropylamine:

[1-(4-(3-Pipendin-1-yl-propoxy)-phenyl]-cyclopropyl}-carbamic acid benzyl ester (1.08 g, 2.65 mmol) is dissolved in cthanol (30 mL), and 10% Pd/C is added (200 mg). The mixture was stirred under a balloon on hydrogen for 3 hours. The reaction mixture was

15 stirred through a plug of silica gel to give the desired compound. HRMS 275.2123

Example 247

2-Morpholin-4-yl-N-{1-[4-(3-piperidin-1-yl-propoxy)-phenyl]-cyclopropyl}-acetamide: 1-[4-(3-Piperidin-1-yl-propoxy)-phenyl]-cyclopropylamine (0.195 g, 0.72 mmol) and

PCT/US02/06644 7 WO 02/076925

NHyMeOH; then Biotage 12M SiO2, elute 10% (25/5/1 CHCly/MeOH/NH4OH) / 90% temperature. The residue is purified by chromatography [SCX-MeOH wash, elute 2M diisopropylethylamine added (0.15 mL), followed by EDC (0.165 g, 0.86 mmol) and (10% MeOH/CHCl₃)] to give the title compound as a yellow oil. HRMS 402.2765 HOBt (0.116 g, 0.86 mmol). The reaction mixture was stirred overnight at room morpholin-4-yl-acetic acid (0.125 g, 0.86 mmol) are dissolved in DMF, and

2

2

carboxylic acid tert-butyl ester(1.0 g, 3 mmol), piperidine (0.75 mL, 7.5 mmol), and KJ (1.0 g, 6 mmol) is stirred at 50 °C under N2 for four hours, then at room temperature for ester: A 20 mL DMF mixture of 7-(4-chloro-butoxy)-3,4-dihydro-1-H-isoquinoline-2wash, elute 2M NH3/MeOH; then SiO2; 0-6% MeOH/CH2Cl3/1%NH4OH gradient)to 7-(4-Piperidin-1-yl-butoxy)-3,4-dihydro-1H-isoquinoline-2-carboxylic acid tert-butyl 16 hours. The reaction mixture is directly purified by chromatography (SCX-MeOH give the free base (700 mg, 60% yld). MS(ES+)389.3 (M+H)*free base.

15

Example 314

7-(4-Piperidin-1-yl-butoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride: 7-(4-

7-(4-chloro-butoxy)-3,4-dihydro-1-H-isoquinoline-2-carboxylic acid tert-butyl ester(600 Piperidin-1-yl-butoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride is prepared from mg, 1.5 mmol) and 4N HCl/ dioxane (2.5 mL, 10 mmol) base in a manner substantially analogous to Procedure B to give the product(490 mg, 90% yld). MS(ES+)389.3 (M+H)*free 25

WO 02/076925

PCT/US02/06644

2-Ethyl-7-(4-piperidin-1-yl-butoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride: 2dihydrochloride (252 mg, 0.7 mmol), and acetaldehyde (0.40 mL, 7 mmol) in a manner Ethyl-7-(4-piperidin-1-yl-butoxy)-1,2,3,4-tetrahydro-isoquinoline dihydrochloride is substantially analogous to Procedure C to give the dihydrochloride product as an off prepared from 7-(4-piperidin-1-yl-butoxy)-1,2,3,4-tetrahydro-isoquinoline white solid(125 mg, 70% yld). MS(ES+)317.2(M+H)* free base.

cyclohexanecarboxaldehyde (0.35 mL, 2.9 mmol) in a manner substantially analogous to Procedure C to give the dihydrochloride product as an off white solid(105 mg, 62% yld). dihydrochloride: 2-Cyclohexylmethyl-7-(4-piperidin-1-yl-butoxy)-1,2,3,4-tetrahydroisoquinoline dihydrochloride is prepared from 7-(4-piperidin-1-yl-butoxy)-1,2,3,4-2-Cyclohexylmethyl-7-(4-piperidin-1-yl-butoxy)-1,2,3,4-tetrahydro-isoquinoline tetrahydro-isoquinoline dihydrochloride (175 mg, 0.48 mmol), and MS(ES+)385.3(M+H)+ free base. 12 2

amination is run with 3-(3-piperidin-1-yl-propoxy)-benzaldehyde (1 g, 4 mmol) and), 3-[3-(3-Piperidin-1-yl-propoxy)-benzyl]-(3-pyrrolidin-1-yl-propyl)-amine: The reductive 25

pyrrolridin-1-yl propylamine (1 mL, 8 mmol), and MP-CNBH₃ resin(4.5g, 10.4 mmol)via a procedure substantially analogous to [2-(3-piperidin-1-yl-propoxy)-benzyl]-(3-pyrrolidin-1-yl-propyl)-amine to give the product as a yellow oil(818 mg, 58 % yld). MS(ES+)360.3(M+H)⁴ free base.

[4-(4-Pi)peridin-1-yl-butoxy)-benzyl]-(2-pyrrolidin-1-yl-ethyl)-amine: An 8 mL DMF solution of [4-(4-bromo-butoxy)-benzyl]-(2-pyrrolidin-1-yl-ethyl)-amine (307 mg, 0.86 mmol) and piperidine (0.22 mL, 2.2 mmol) is stirred at 90 °C for six hours under N₂. The reaction mixture is cooled, diluted with CH₂Cl₂, filtered, washed with brine, dried (Na₂SO₄), and concentrated. The residue is purified by chromatography (SiO₂; 0-6% MeOH/CH₂Cl₂/1%NH₄OH gradient) to give the product (40 mg, 12% yld).

2

MS(ES+)360.4(M+H)* free base.

12

Example 236

N-(2-Piperidin-1-yl-ethyl)-4-(3-piperidin-1-yl-propoxy)-benzamide is prepared according
to general procedure A from 4-Hydroxy-N-(2-piperidin-1-yl-ethyl)-benzamide (CAS
Registry 106018-38-6) (0.27 g. 1.1 mmol) to give the title compound as a white solid (77

mg, 19%). MS (ES+) 374.3

WO 02/076925

PCT/US02/06644

Example 237

2-Fluoro-N-(2-piperidin-1-yl-ethyl) 4-(3-piperidin-1-yl-propoxy)-benzamide:

To a mixture of 2-Fluoro-4-(3-piperidin-1-yl-propoxy)-benzoic acid (70 mg, 0.25 mmol) and 1-(2-aminoethyl)piperidine (45 □L, 0.3 mmol) in DMF (5 mL) was added EDC (58 mg, 0.3 mmol), HOBT (40 mg, 0.3 mmol), and diisopropylethyl amine (52 □l, 0.3 mmol). The mixture was stirred at room temperature overnight. The mixture was partitioned between EtOAc and water. The organic phase was washed with brine, dried (MgSO₃), and concentrated. The residue was purified by flash chromatography (Biotage

392.3

12 M, clute 90/10/1 CH₂Cl₂/McOH/NH₄OH) to yield the title compound. MS (ES+)

2

Example 264

3-Fluoro-N-(2-piperidin-1-yl-ethyl)-4-(3-piperidin-1-yl-propoxy)-benzamide is prepared from 3-Fluoro-4-hydroxy-N-(2-piperidin-1-yl-ethyl)-benzamide (0.1 g, 0.38 mmol) by general procedure A to yield the title compound as an off-white solid (80 mg, 54%). MS (ES+) 392.2

Example 256

ឧ

(2-Morpholin-4-yl-ethyl)-[4-(3-piperidin-1-yl-propoxy)-benzyl]-amine dihydrochloride: The dihydrochloride salt was prepared from (2-morpholin-4-yl-ethyl)-[4-(3-piperidin-1-yl-propoxy)-benzyl]-amine (0.307 g) by dissolving in THF (6 mL) and adding a solution

ç

PCT/US02/06644

of HCl in Et₂O (1 M, 0.85 mL). Additional Et₂O was added until the mixture was cloudy, and the mixture was allowed to stand at 0 °C overnight. The white solid was collected by filtration to give the dihydrochloride salt. Anal. Calculated for C21H35N3O2 · 2 HCl: C, 58.06; H, 8.58; N, 9.67; Cl, 16.32. Found: C, 58.0; H, 8.51; N, 9.57; Cl, 16.99.

WO 02/076925

PCT/US02/06644

HO WILL PROP. EGN NO.

Synthesis of (1)

 $(CH_2Cl_2 \rightarrow CH_2Cl_2: 2M \, NH3 \, in \, MeOH = 20:1)$ and pure product was recrystalized from evaporated. The crude product was applied to short silica-gel column chromatography Dimethylglycine (20.0mmol) and 2.58g of N, N-Di-isopropylethylamine (20.0mmol) were dissolved in 50ml of CH₂Cl₂ and 6.78g of PyBOP (13.0mmol) was added to the mixture. The reaction mixture was stirred at room temperature for 4h. The reaction mixture was diluted with 20ml of CH₂Cl₂ and washed with brine, 0.1N Hl, brine satNaHCO3 and brine. The separated organic layer was dried over NaSO4 and 5 1.50g of @(+)-1-(4-methoxyphenyl) ethylamine (10.0mmol), 2.06g of N, N-Et2O/ CH₂Cl₂. White powder. 1.62g(69%). C/MS: m/z 237(M+1) 2

Synthesis of (2)

15

This compound was synthesized according to the method described in the preparation of

Synthesis of (3)

500mg of compound (1) (2.12mmol) was dissolved in 5.0ml of CH₂Cl₂ and cooled to 0 °C. 10.0ml of BBr3 1.0M in CH₂Cl₂ (10mmol) was added slowly and stirred at 0°C for 1h. McOH was added to quench the reaction and 4.0ml of 5NaOHaq, was added. The mixture was stirred at 0°C for 10min. CH₂Cl₂ layer was separated. The water layer was acidified slowly PH=14→2 and extracted with CH₂Cl₂ for each step. The water layer was concentrated *in vacuo*, filtered off NaCl. The filtrate was made to PH=10 stepwise and extracted with CH₂Cl₂ each step. All of these extractions were combined together, dried over NaSO4 and evaporated to give the product 301mg (64%). LC/MS: m/z 223(M+1)

Synthesis of (4)

9

This compound was synthesized according to the method described in the preparation of (3).

Synthesis of (5)

15

52mg of compound (3) (0.23mmol), 57mg of 3-diethylaminopropanol (0.28mmol) and 73mg of Triphenylphosphine (0.28mmol) were dissolved in 2.0ml of dry THF. The air was replaced to N₂ gas. 37mg of Diisopropyl-azodicarboxylate (0.28mmol) in 0.5ml of THF was added to this reaction mixture and stirred at room temparature for overnight. The reaction mixture was concentrated and applied to SCX column, washed by McOH. The crude product was eluted with 2M NH3 in McOH. This crude product was applied to silica-gel column chromatography (CH₂Cl₂: 2M NH3 in MeOH = 20:1) to give the product. 48mg (62%). LC/MS: m/z 336(M+1)

8

Synthesis of (6)

25

This compound was synthesized according to the method described in the preparation of (5).

Synthesis of (7)

30 3.0ml of Litium aluminium hydride 1.0M in THF (3.0mmol) was placed in flask and the air was replaced to N2gas. 43mg of compound (5) (0.13mmol) in 2.0ml of THF was added slowly into the flask and stirred under reflux for 2h. The reaction mixture was

WO 02/076925

95

PCT/US02/06644

allowed to cool to room temperature and water was added to quench the reaction. The organic layer was decanted. The water layer was extracted with CH₂Cl₂ (3 times) and all organic layers were combined together. This solution was dried over NaSO4 and evaporated. The crude product was applied to silica-gel column chromatography (CH₂Cl₃: 2M NH3 in MeOH = 20:1) to give the product. 19mg (46%). LCIMS: m/z 322(M+1)

Synthesis of (8)

This compound was synthesized according to the method described in the preparation of

10

Synthesis of (10) 100mg of compound (9) (0.50mmol) and 116mg of (R)(-)-1-(2-pyrrolidiny)methyl)pyrrolidine (0.75mmol) were dissolved in 5.0ml of 5%AcOH in CH₂Cl₂ and 310mg of MP-cyanoborohydride (mmolg =2.42, 0.75mmol) was added in the reaction vial. The vial was capped by Teflon cap and shaken at 60°C for overnight. The reaction mixture was filtered and the filtrate was concentrated under N2 gas. The crude product was applied to silica-gel column chromatography (CH₂Cl₂: 2M NH3 in McOH = 20:1) to give the product. 143mg (85%). LCMS: m/z 337(M+1)

15

Synthesis of Example 261

20 65 mg of compound (10) (0.19mmol) and 50mg of piperidine (0.58mmol) were put into 4.0ml vial and 2.0ml of THF and 10mg of NaI were added to the vial. The vial was capped by Teflon cap and heated at 100°C for 3days. The reaction mixture was concentrated under N2gas and applied to silica-gel column chromatography (CH₂Cl₂: 2M NH3 in MeOH = 20:1) to give the product. 38mg (51%). LCMS: m/z 386(M+1)

Synthesis of (15)

S

813mg of compound (14) (98536) (3.8mmol) was dissolved in 5.0ml of thionyl chloride and stirred at 70°C for 1h under N2 gas. The excess acid chloride was removed in vacuo. The residue was dissolved in 1.0ml of CH₂Cl₂ to make acid chloride solution. 643mg of (5)(+)-1(2-pyrrolidinylmethyl)pyrrolidine (4.17mmol) and 421mg of triethylamine (4.17mmol) were dissolved in 10ml of CH₂Cl₂ and cooled to 0°C. Acid chloride solution was added to this mixture at 0°C and stirred at room temperature for 2h. The reaction mixture was diluted with CH₂Cl₂ and washed by brine. The crude product was applied to silica-gel column chromatography (CH₂Cl₂: 2M NH3 in MeOH = 10:1) to give the product. 1.13g (85.9) LC/MS: m/z 351(M+1)

9

Synthesis of Example 209

15 This compound was synthesized according to the method described in the preparation of Example 261.

WO 02/076925

22

PCT/US02/06644

Synthesis of (18)

1.17g of Na(51mmol) was dissolved in 200ml of MeOH and 6.48g of methyl p-hydroxy benzoate(17) (42.5mmol) was added followed by 20.52g of 1-bromo 4-chlorobutane (119.6mmol). The reaction mixture was stirred at room temperature for 2h and stirred at 60°C for 1h. Almost of MeOH was removed *in vacuo*. The residue was dissolved in water and acidified by cHCl to PH=1.0 and extracted with CH₂Cl₂. The separated organic layer was dried over NaSO4 and evaporated. The crude product was applied to silica-gel column chromatography (CH₂Cl₂: 2M NH3 in MeOH = 20:1) to give the product. 1.64g (17%). NMR (DMSO); 7.84(d, 2H, J=5.9Hz), 6.91(d, 2H, J=5.9Hz), 4.02(t, 2H, J=5.8Hz), 3.69(t, 2H, J=6.4Hz), 1.85(m, 4H)

Synthesis of (20)

1.14g of compound (19) (4.44mmol) was dissolved in 15ml of MeOH and 10ml of 5N
NaOHaq. was added. The reaction mixture was stirred at room temperature for overnight.

15 The reaction mixture was evaporated. The residue was dissolved in water and acidified by cHCl to PH=1.0. This solution was extracted with CH₂Cl₁, dried over NaSO4 and evaporated. The pure product was recrystalized from Hexane/ CH₂Cl₂, 829mg (77%) NMR (DMSO); 8.05(d, 2H, J=8.9Hz), 6.93(d, 2H, J=8.9Hz), 4.05(t, 2H, J=6.8Hz), 1.86(m, 4H), 1.65(m, 2H)

×

PCT/US02/06644

To a 4 mL vial was placed 101 (28.5 mg, 0.1 mmol), resin-bound DCC (170 mg, 0.16 mmol, 0.94 mmol/g), HOBt (16 mg, 0.12 mmol), amine (13 uL, 0.08 mmol) and a 5:1:1 overnight. In the morning, PS-trisamine (134 mg, 0.4 mmol, 3.0 mmol/g) was added and mixture of CHCl3:CH3CN:tBuOH. The vial was agitated by means of a lab quake shaker the reaction again allowed to rotate overnight to scavenge excess carboxylic acid and HOBt. Filtration, washing with DCM/MeOH and concentration afforded a orange foam. Mass spec hit M+1, 386; LCMS >95% @ 230 nm and ELSD. A substantially analogous Filtration through a short pipet column provided 25 mg (83%) of an yellow solid, 629304.

procedure was employed for the array synthesis of Examples:

2

Observed Mass 401383 Example #

WO 02/076925

Z

PCT/US02/06644

The material was purified by Biotage utilizing 4:1 EtOAc:MeOH to afford (201) as a 1-{4-(3-Pipendin-1-yl-propoxy)-phenyll-butan-1-one To a 20 mL. vial was placed keto-phenol (500 mg, 3 mmol), CsCO₃ (1.98 g, 6 mmol), KI (454 mg, 3 mmol) and chloropropylpiperdine (64 mg, 3.3 mmol). Dioxane added and the reaction was heated to 90 degrees overnight on a J-KEM heater/shaker block. The reaction was then quenched with water, extracted into DCM and dried over Na2SO4. orange oil (880 mg, 99%). Mass spec hit M+1, 290; LCMS >95% @ 230 nm and ELSD.

\$

PCT/US02/06644

T W 246 M-87 272 M-87 ¥87 320 8 ž 8 M-[6-(3-Dimethylamino-propoxy)-1,2,3,4-tetratrydro-naphthelen-1-ylj-N,N-dimethyl-othane-1,2-diamine N/NDimetry-W1144(2-pipentan-1-y-atroxy-phenty)-tutyl-ethane-1.2-dismine N.N.Dinethyl-V.(1(4(3-piperidin-1-y-propoxy)-N.W.Dimethy-W.(6-(2-piperidin-1-y-erbany)-Product Name N-(1-(4-(3-Dimethylamino-2-

analogous procedure, Observed mass 360. The following examples are made by a

substantially analogous procedure:

2

362; LCMS >98% @ 230 nm and ELSD. Example 192 can be made by a substantially

CNBH₃ (2.4 g, 6.22 mmol) and a 9:1 CHCl₃:HOAc solution. The reaction was heated to

د .

50 degrees overnight on a J-KEM heater/shaker block. The reaction was filtered, washed

To a 20 mL vial was placed (102) (300 mg, 1 mmol), diamine (120 mg, 1.14 mmol), MP-

Example 94, and 192.

H₂N NM6₂ MP-CNBH₃ CHCl₃, Cal. HOAc

with DCM/MeOH. The material was then subjected to preparative HPLC purification to afford 29 mg (3%) of analytically pure example 94. as a white solid. Mass spec hit M+1,

PCT/US02/06644

Examples 135, 14, 126 6

To a 10 mL round-bottom flask was added (102) (280 mg, 0.96 mmol) and dry MeOH (5 mL). Then, NaBH₄ (74 mg, 1.93 mmol) was added at room temperature. After 1 hour, the reaction was then quenched with water, extracted into DCM and dried over Na₂SO₄. The material was purified by Biotage utilizing 4:1 EtOAc:McOH to provide 270 mg (98%) of a white solid. Mass spec hit M+1, 292; LCMS >98% @ 230 nm and ELSD. Examples 14 and 126 are made by a substantially analogous procedure. Observed mass: Example 14 = 321, Example 126 = 375.

으

WO 02/076925

PCT/US02/06644

Example 142

To a round-bottom flask, equipped with stir bar and septum, was placed (103) (300 mg, 1.03 mmol). KI (230 mg, 1.54 mmol) and NaH (78 mg, 95%dry, 3.09 mmol). Then, dry 5 DMF (20 mL, 0.5 M) was added via syringe followed by chloroethylpiperidine (285 mg, 1.54 mmol). The reaction was allowed to stir at 50 degrees overnight. In the morning, the reaction was quenched with water, extracted into EtOAc (3 x 20 mL) and dried over brine. Column chromatography in 9:1 DCM:MeOH afforded 631934 an yellow oil (300 mg, 79%). Mass sec hit M+1, 404; LCMS >95% @ 230 nm and ELSD.

9

3-Piperidinylpropanol (3.56g, 25 mmoles) in 4 ml DMF was added to a slurry of sodium hydride in 10 ml DMF at 0 C., and the reaction was stirred at 0 C.for 0.5 hr. The 4-

fluorobenzonitrile in 6 ml was added at 0 C. The reaction was stirred at 0 C for 1 hr. and at RT overnight. Water and ether were carefully added. Separated the ether layer and extracted with water five times. The ether extract was dried over sodium sulfate, filtered and evaporated to give 6.0g(0.0246 mmoles, 98.4% yield). LCMS 1.61 min @254.0 nm 95.2%; @230.0 nm 89.5%; ELSD 1.71 min 100%; MS 1.59 min M + 1 = 245 good for product (104).

20

PCT/US02/06644

The nitrile(6.0g, 0.0246 mmoles) in 250 ml 2B EtOH with 2.5 g RaNi was hydrogenated at 80 C. for 8 hrs. Filtration and evaporation yielded 5.4 g oil(88.4 yield).

xample 217

The 1-hydroxybenzotriazole hydrate(13.5 mg, 0.1 mmole),1-piperidinepropionic acid(18.1 mg, 0.115 mmole), amine(248 mg, 0.1 mmole), polystyrene-carbodiimide(125 10 mg, 0.15 mmoles) and 2.5 ml chloroform, acetonitrile, t-butanol(5:1:1) in a 4 ml vial were rotated for four days. Polystyrene-trisamine(93.7 mg, 0.4 mmoles) was added and the reaction was rotated overnight. Filtered reaction through filter cartridge and evaporated to give 37.5 mg, 0.0967 mmole, 96.7% yield. LCMS ELSD 1.42 min 100%, MS 1.21 min M + 1 = 388 good for product.

15

WO 02/076925

9

PCT/US02/06644

Sysmule 1

The solution of diisopropylazodicarboxylate(3.93 ml, 20 mmoles) in 20 ml anhydrous THF was added dropwise with stirring to the cold solution of 4-hydroxyacetophenone(2.18 g, 16 mmoles), 3-diethylaminopropanol(2.23 ml, 15 mmoles) and triphenylphosphine(4.98 g, 19 mmoles) in 50 ml anhydrous THF over 45 minutes.

The solvent was evaporated and ether was added. This solution was extracted with dilute

HCl(1.0 N) four times. These combined acidic extracts were extracted with ether,

The reaction was stirred in an ice bath for one hour and at room temperature for 18 hours.

'n

basified with a NaOH solution and extracted with ether three times. These combined

10 ethereal extracts were dried over sodium sulfate, filtered and evaporated to give 3.41 g

oil. LCMS 1.53 min @254.0 nm 97.4%; ELSD 1.59 min 91.1%; MS 1.58 min M+1=250

good for product (105).

In a 7 ml vial with cap, 4-(3-diethylaminopropyloxy)acetophenone(0.47 g, 0.19 mmoles), N-(2-aminoethyl)morpholine(0.039 ml, 0.3 mmoles) and macroporus

cyanoborohydride(169 mg, 0.4 mmoles) in 2 ml dichloromethane with 0.2 ml glacial acetic were heated on shaker at 55° for 18 hours. Punfied with a 3 ml extrelut cartridge

20 hydrated with 3 ml water. The reaction solution was added and the cartridge was rinsed with dichloromethane(5 ml). The product was eluted with 10% triethylamine/dichloromethane. LCMS 1.14 min @254.0 nm 95.6%; @230.0 nm 95.3%; I.20 min ELSD 95.3%; MS 1.14 min M+1=364 good for product.

25

5

																4
Observed Mass	364	348	308	362	336	377	391	336	381	363	362	359	336	376	Example 62	TPP
Example	15	16	17	18	61 .	20	21	-	22	231	24	25	26	27	Exar	

hydroxybenzaldehyde(1.95 g, 16 mmoles), 3-diethylaminopropanol(2.23 ml, 15 mmoles) The solution of diisopropylazodicarboxylate (3.93 ml, 20 mmoles) in 20 ml anhydrous THF was added dropwise with stirring to the cold solution of 4-

and triphenylphosphine (4.98 g, 19 mmoles) in 50 ml anhydrous THF over 45 minutes.

The reaction was stirred in an ice bath for one hour and at room temperature for 18 hours. The solvent was evaporated and ether was added. This solution was extracted with dilute oil. LCMS 1.47 min @254.0 nm 97.0%; ELSD 1.53 min 95.4%; MS 1.48 min M+1=236 ethereal extracts were dried over sodium sulfate, filtered and evaporated to give 3.71 g basified with a NaOH solution and extracted with ether three times. These combined HCl(1.0 N) four times. These combined acidic extracts were extracted with ether, good for product. 2 15

WO 02/076925

62

PCT/US02/06644

cyanoborohydride(210 mg, 0.5 mmoles) in 3 ml dichloromethane with 0.3 ml glacial In a 7 ml vial with cap, 4-(3-diethylaminopropyloxy)benzaldehyde(0.59 g, 0.25 mmoles), macroporus acetic were heated on shaker at 40° briefly. Purified with 3 ml extrelut cartridge hydrated with 3 ml water. The reaction solution was added and the cartridge was rinsed with dicloromethane (5 ml). The product was eluted with 10% triethylamine/dichloromethane. LCMS 1.14 min ELSD 95.3%; MS 1.09 min M+1=350 good for product Example 62. and N-(2-aminoethyl)morpholine(0.049 ml, 0.375 mmoles) Š

Observed Mass	350	334	294	348	348	322	363	377	322	349	348	345	322	362	364	376	348	320	420	410	334	334
Example	629	83	47	48	49	S	51	22	19	53	ጃ	02	17	72	73	89	74	101	113	114	101	103

PCT/US02/06644

63

4-Hydroxybenzaldehyde(2.44g, 20 mmoles), N-(3-Chloropropyl)piperidine hydroxybenzaldehyde(2.44g, 20 mmoles) and potassium iodide in 14 ml dioxane with 0.7 ml water were stirred at 85° for 8 hours and at room temperature for 16 hours. Evaporated the decanted supernatant, added water to both (evaporated supernatant and solid) and extracted three times with ether. These combined ethereal extracts were washed three times with water, dried over sodium sulfate, filtered and evaporated to give 7.8 g oil. LCMS 1.48 min @254.0 nm 99.4%, @230.0 nm 89.6%; 1.51 min ELSD

S

99.4%; MS 1.49 min M+1=248 good for product. 300 mHz NMR(CDCl3) good for

structure (107).

2

In a 7 ml vial with cap, 4-{(3-N-piperidinyl)propyloxylbenzaldehyde(0.062 g, 0.25 mmoles), N-{2-aminoethyl)morpholine(0.049 ml, 0.375 mmoles) and macroporus cyanoborohydride(210 mg, 0.5 mmoles) in 3 ml dichloromethane with 0.3 ml glacial acciic were heated on shaker at 40°. The reaction was shaken at room temperature for 16 hours and at 40° for one hour. Purified with 3 ml extrelut cartridge hydrated with 3 ml water. The reaction solution was added and the cartridge was rinsed with dicloromethane(5 ml). The product was eluted with 10% triethylamine/dichloromethane. LCMS 1.13 min @230.0 nm 97.3%; 1.19 min ELSD 98.5%; MS 1.13 min M+1=362 good for product Example 45.

2

2

WO 02/076925

25

3

PCT/US02/06644

Example 100

Dimethyl-(3-(4-{1-(2-piperidin-1-yl-ethylamino)-ethyl]-phenoxyl-propyl)-amine

To a 20 mL vial was placed (108) (42 mg, 0.19 mmol), amine (37 mg, 0.29 mmol), MP
CNBH₃ (190 mg, 0.45 mmol, 2.37 mmol/g) and a 9:1 CHCl₃:HOAc solution. The
reaction was heated to 50 degrees overnight on a J-KEM heater/shaker block. The
reaction was filtered, washed with DCM/MeOH. The material was then subjected to
preparative HPLC purification to afford 5.8 mg (9%) example 100. As a clear oil. Mass
spec hit M+1, 334; LCMS >899% @ 214 nm.

9

PCT/US02/06644

In a procedure substantially similar to that for synthesis if Example 100, the following examples are made:

347 PG6-A40-154-21 333 33 Σ A13129 362 (1-(1-(4-(3-Dimetrylamino-propoxy)- 613011 320 phenylj-ethylj-pyrrolidin-3-yl)-dimetryl-amine 327 338 333 398 38 38 38 ģ 8 ₫ M*(1-(4-(3-Dimethylamino-propoxy) 97 phenyl|-ethyl|-N*,N*-diethyl-pentane-1,4-diamine 98 37 Dimethyl-(3-(4-(1-(2-morpholin-4-yl-ethytamino)-ethyl}-phenoxy)-propyl)-amine W [1-4-(3-Dimethylamino-propoxy)-phenylj-ethyl]-N-ethyl-N-m-tolyl-ethane-1,2-diamine Dimethyl-(3-(4-[1-(2-piperidin-1-ylethylamino)-ethyl]-phenoxy}-propyl)-amine Dimetryl-(3-{4-{1-{1-{1-chenyl-ethyl} amino}-ethyl]-phenoxy}-propyl}-amine {3-(4-{1-{(1-Ethyl-pyrrolidin-2-y methyl)-amino}-ethyl)-phenoxy) propyl}-dimethyl-amine Dimethyl-(3-(4-(1-(3-(2-methyl piperidin-1-yl)-propytamino]-ethyl]-phenoxy)-propyl]-amist (3-(4-(1-(3-Azepan-1-yl-propy) amino)-ethylj-phenoxy)-propyl)-dimethyl-amine Product Name °-{ } }-

Jown + Soza Grace Example 29

methanesulfonyl chloride (27 mg, 0.14 mmol), PS-DMAP (93 mg, 1.48 mmol/g), and CH₂Cl₂ (1.5 ml). The vial was agitated by means of a lab quake shaker for 4 h. To the solution was added PS-Trisamine (100 mg, 3.3 mmol, 3.0 mmol/g) and the reaction was phenyl]-ethyl}-N-(2-dimethylamino-ethyl)-C-phenyl-methanesulfonamide. Mass spec hit methanesulfonamide. To a 4 ml vial was placed N-{1-[4-(3-Diethylamino-propoxy)phenyl]-ethyl}-N',N'-dimethyl-ethane-1,2-diamine (22 mg, 0.07 mmol), phenylwashing with CH₂Cl₂ and concentrating afforded N-{1-[4-(3-Diethylamino-propoxy)allowed to agitate overnight to scavenge excess methansulfonyl chloride. Filtration, N-{1-[4-(3-Diethylamino-propoxy}-phenyl]-ethyl}-N-(2-dimethylamino-ethyl)-C-phenyl-M+1, 476: LCMS >93% @ 230 nm and ELSD. S 9

Suffonyl Chloride	Product Name E	Example	MS (M+1)
D-so-Cl	N-{1-[4-(3-Diethylamino-propoxy}-phenyl]-ethyl}- N-{2-dimethylamino-ethyl}-benzenesutionamide	30	462
12°05-€]	Thiophene 2-suffonts acid (1-[4-(3-diethyfamino-propoxy)-phenyf)- ethyfl-(2-dimethyfamino-ethyf)-amide	33	488
F ₃ C_SO ₂ CI	2,2,2-Trifluoro-eihanesulfonic acid (1-(443- dielbylamino-propoxy-phenylj-eihyl)- (2-dimetrylamino-eihyl)-amide	31	468

15

PCT/US02/06644

PCT/US02/06644

WO 02/076925

compounds of Formula I and Formula II were prepared. Structural figures for representative examples of Formula I and Formula II are shown the following pages. Utilizing the procedures provided herein, in addition to methods known in the art,

Observed Mass	336	321.2	
Structure	£ 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	5 5	
Example Number	-	2	m

-	321.2	400.2	210.3	
\$ \$ \$	5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	5 5 5	£	H,C,N,C,H,
4	so.	٠	7	86

PCT/US02/06644	
	69
WO 02/076925	

308	327	320	384	362	321
£ 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	10 to	H _C N Orinal	16	€	£ 2 5 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2
6	2	=	21	53	<u> </u>

WO 02/076925 PCT/US02/06644

	·	
308	362	336
H _C C, N OH	£ _ £ 5	
TI .	22	61
·		

376	362	476	462
5.500	£	10 No	\$ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\
72	28	29	30
	·		

PCT/US02/06644	
73	
WO 02/076925	

362	359	336
	5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 -	
77	25	56

468		468		335	-
£ 20 21 20 1	to de	16 16 16 16 16 16 16 16 16 16 16 16 16 1			£_
156	æ	a	×	35	

\$

WO 02/076925

PCT/US02/06644

7.1

322	363	377	349
10 10 1 10 1 10 1 10 1 10 1 10 1 10 1		**************************************	
. 99	51	23	53

389	362	346	294	348	348
£		Q~~Q~~Q	-50 -2-50 -250 -250 -250 -250 -250 -250 -250 -250 -250		HG_ (01, 00)
4	\$	46	47	25	\$

348	357
\$\frac{1}{2}\frac{1}{2	2J^^2\
2	\$\$
	·

79

. WO 02/076925

322	350	334	306	360	360
24 24 24 24 24 24 24 24 24 24 24 24 24 2	Charles of the state of the sta				0~0~0
19	29	89	2	99	99

PCT/US02/06644			
PCT/US	376	376	360
 8		The Contract of the Contract o	GOO
w,	88	89	8
70 02/076925			

345	
07	

		4
345	322	362
	£ 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	
0.2	1,	22
	·	

1	Š		
	ž		
1	ę		
i	Ë	,	
ĺ	-	i	
1	Ų	•	

8

334	361	360
£ £ £	2 - Co~ 20	
19	8	\$

320	474	360	292	346	326	326
15-2-31-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-						10 N N N N N N N N N N N N N N N N N N N
t	78	92	80	81	83	8

364	348	388	263
	- Z - Z - Z - Z - Z - Z - Z - Z - Z - Z		€ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
73	4	۲	92 .

87

258	348	334	322	362	348
r É		£ .			\$\frac{1}{2}\$ \$\frac{1}{2}\$
8	2	92	93	26	\$6

	246	346	322	336	272
£ £ £ £ £ £ £ £ £ £ £ £ £ £ £ £ £ £ £	5-5- 5-4- 5-5-5-5-5-5-5-5-5-5-5-5-5-5-5-	150	10 10 10 10 10 10 10 10 10 10 10 10 10 1	£	5 - 2
3	85	98	48	88	8

WO 02/076925

335	363	333	393	334	361	346
5	5	Charles Company	5	0 10 10 10 10 10 10 10 10 10 10 10 10 10	Charles Constitution	
*	۶	86	80	100	101	102

PCT/US02/06644

389	334	364.1	432	420	410
	\$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$		in the Common		
109	110	111	112	113	114

275	303	386	386	401	372	315
\$ \$\delta \times	**************************************					
128	129	130	131	132	133	134

322	398	393	388	477	375	375
\$\frac{1}{2}	16 July 10 Jul		\$ 50 mm m m m m m m m m m m m m m m m m m			
121	122	123	124	125	126	127

317	404	331	400	329	357
*6 \\\ \frac{1}{10}		± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ±			
141	142	. 143	144	145	146

47
6
×
è
2
Ξ
ć

292	386	250	317	389	289
\$ - \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	Opinal Op	\$ 	ĕ — ĕ		£ \$
135	136	137	138	139	140

WO 02/076925

	:			T		
				<u> </u>		
371	359	317	360	38	346	360
			ě			^_5
	₹	्र हैं	°		Q	
	_\s\ _\s\				Z	
\\ \\						
\{\bigs{\tau}^{\tau}\}	\		\ \\{		\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	~
	/- - -₹	/ <u>-</u> -₹				
1	()	I\ /		1		

8

303	315	343	357	345	358	306	360
£ .		Q		10 N		50 10 10 10 10 10 10 10 10 10 10 10 10 10	
168	169	170	171	172	173	174	271

402	386	386	361	261	289	322
				# # # # # # # # # # # # # # # # # # #	**************************************	Control of the contro
191	162	291	2	. 165	366	167

344	358	372	346	385	373	320
	. 400m					5-25 5-4 5-4 5-4 5-4 5-4 5-4 5-4 5-4 5-4 5-
183	25	185	186	187	188	189

PCT/US02/06644	
	101
WO 02/076925	

386	346	360	400	292	377	332
	\$ \frac{1}{2} \fra			40, N	16 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	\$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$
9/1	111	178	179	180	181	182

103

371	420	336	320	334	322	360.4
	ã	10, 10, 10, 10, 10, 10, 10, 10, 10, 10,	10	 	10, 01, 01, 01, 01, 01, 01, 01, 01, 01,	
196	197	198	199	200	201	202
				·		

306	320	360	381	381	381
		.,			
\$\displaystyle \displaystyle \dintit{\displaystyle \displaystyle \displaystyle \displaystyle \	10 10 10 10 10 10 10 10 10 10 10 10 10 1	******************************			
061	191	192	193	194	195

360.2	360.4	275.1	289.1	289.1	360.3
	10 10 10 10 10 10 10 10 10 10 10 10 10 1				
203	204	205	206	207	208

107

362	359	410	405	489	413
\$ - 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 -	Oheal				-5 -5
221	777	223	224	225	226

		3			
360	418	303.3	404	395	334
			To To The state of		50 X
215	216	217	218		770
					,

109

414	374	372	374.3	329.2	275.3
	H _C C/I/COM				£ 5
82	23	235	236	237	238
	:				

414	375.3	429	414	402	400
		The Committee of the Co		H ₀ C Cores	
	228	229	230	231	232

Ξ

289.1		402.3		415.1	303.3	400
£6, 100 100 100 100 100 100 100 100 100 10			5		£ £	
245	246	72	248	249	250	251

400	409.3	275.2	401	418	317.2
	Q~~QXfrQ			HG COMM	
239	240	241	242	243	244

==

WO 02/076925

415	386	422	388	362.2	385.1
H _G C _Y			HGCNN CORE		
152	253	. 254	255	256	257

415	303.3		371.4	360.5	317.1	471.1
	₹ ₹ ₹					
270	11.2	273	273	274	275	276

'n	
7697	
2	
õ	

392.2	317.1	360.2	381.1	421.1	400
	\$\frac{1}{2}	55			
264	265	799	267	268	269

353.2	433.2	445.2	458.2	386
°, %, °				# # # # # # # # # # # # # # # # # # #
284	285	286	287	288

02/076925	
6920/20	2
02/07	S
2	Ĕ
0	≾
	2
2	2

457.1	440.1			318	400	372
		HO HO HO	HO HO HO TO			
. 42	278	279	280	281	282	283
·						

119

400	402	414	416	334	348
		0,000			5-5 5-2 2-5 2-5
295	23,8	297	298	299	300

386	375.3	275.2	371.4	415.2	385.2
£ 5	Y°Y N	₹ ₹	₹ ±		
789	290	291	292	293	294

375.3	275.3	371.4	303.3	415.3	385.3	371.4
	₹- • • • • • • • • • • • • • • • • • • •					
307	308	308	310	311	312	313

PCT/US02/06644	
	121
WO 02/076925	

374	415.3	418.4	433.2	433.2	303.3
					50
301	302	303	305	305	306

389.3	317.2	389.3	385.3	428	443
\$.	\$ 5		₹		Processing to the second secon
314	315	316	317	318	319

WO 02/07/6925

2

PCT/US02/06644

The compound of Fornula I is preferably formulated in a unit dosage form prior to administration. Therefore, yet another embodiment of the present invention is a pharmaceutical composition comprising a compound of Formula I and one or more

The present pharmaceutical compositions are prepared by known procedures pharmaceutically acceptable carriers, diluents or excipients. Š

present invention, the active ingredient (Formula I compound) will usually be mixed with a capsule, sachet, paper or other container. When the carrier serves as a diluent, it may be lozenges, sachets, cachets, elixirs, suspensions, emulsions, solutions, syrups, aerosol (as a a carrier, or diluted by a carrier, or enclosed within a carrier which may be in the form of using well-known and readily available ingredients. In making the formulations of the a solid, semisolid or liquid material that acts as a vehicle, excipient, or medium for the active ingredient. Thus, the compositions can be in the form of tablets, pills, powders, solid or in a liquid medium), soft and hard gelatin capsules, suppositories, sterile injectable solutions and sterile packaged powders.

2

13

ubricating agents, wetting agents, emulsifying and suspending agents, preserving agents, dextrose, sucrose, sorbitol, mannitol, starches, gum acacia, calcium phosphate, alginates, formulated so as to provide quick, sustained or delayed release of the active ingredient tragacanth, gelatin, calcium silicate, microcrystalline cellulose, polyvinylpyrrolidone, Some examples of suitable carriers, excipients, and diluents include lactose, cellulose, water syrup, methyl cellulose, methyl and propylhydroxybenzoates, talc, sweetening agents or flavoring agents. The compositions of the invention may be magnesium stearate and mineral oil. The formulations can additionally include after administration to the patient.

ಣ

varying disintegration rates or controlled release polymeric matrices impregnated with the form to provide the rate controlled release of any one or more of the components or active The compositions of the present invention may be formulated in sustained release active components and shaped in tablet form or capsules containing such impregnated or Suitable dosage forms for sustained release include layered tablets containing layers of ingredients to optimize the therapeutic effects, i.e., antihistaminic activity and the like. encapsulated porous polymeric matrices. 8 22

126 WO 02/076925

PCT/US02/06644

Liquid form preparations include solutions, suspensions and emulsions. As an injections or addition of sweeteners and opacifiers for oral solutions, suspensions and example may be mentioned water or water-propylene glycol solutions for parenteral emulsions. Liquid form preparations may also include solutions for intranasal

administration. S Aerosol preparations suitable for inhalation may include solutions and solids in powder form, which may be in combination with a pharmaceutically acceptable carrier such as inert compressed gas, e.g. nitrogen.

homogeneously therein by stirring or similar mixing. The molten homogeneous mixture For preparing suppositories, a low melting wax such as a mixture of fatty acid glycerides such as cocoa butter is first melted, and the active ingredient is dispersed is then poured into convenient sized molds, allowed to cool and thereby solidify. 2

shortly before use, to liquid form preparations for either oral or parenteral administration Also included are solid form preparations which are intended to be converted, Such liquid forms include solutions, suspensions and emulsions.

15

emulsions and can be included in a transdermal patch of the matrix or reservoir type as a The compounds of the invention may also be deliverable transdermally. The transdermal compositions may take the form of creams, lotions, aerosols and/or re conventional in the art for this purpose.

Preferably the compound is administered orally. ೫

Preferably, the pharmaceutical preparation is in a unit dosage form. In such form, quantities of the active components, e.g., an effective amount to achieve the desired the preparation is subdivided into suitably sized unit doses containing appropriate purpose.

- The quantity of the inventive active composition in a unit dose of preparation may preferably from about 0.01 to about 950 milligrams, more preferably from about 0.01 to about 500 milligrams, and typically from about 1 to about 250 milligrams, according to the particular application. The actual dosage employed may be varied depending upon be generally varied or adjusted from about 0.01 milligrams to about 1,000 milligrams, 25
- the patient's age, sex, weight and severity of the condition being treated. Such techniques 30

WO 02/076925 PCT/US02/06644

are well known to those skilled in the art. Generally, the human oral dosage form containing the active ingredients can be administered I or 2 times per day.

Compounds of Formula I are effective as histamine H3 receptor antagonists.

More particularly, these compounds are selective histamine H3 receptor antagonists that have little or no affinity for histamine receptor GPRv53(H4R). As selective antagonists, the compounds of Formula I are useful in the treatment of diseases, disorders, or conditions responsive to the inactivation of the histamine H3 receptor, including but not

limited to obesity and other eating-related disorders. It is postulated that selective

proven to be satisfactory obesity drugs. There is increasing evidence that histamine plays density of expression of H3R was found in feeding center of the brain. A novel histamine an important role in energy homeostasis. Histamine, acting as a neurotransmitter in the consequences. Although a number of H3R antagonists are known in the art, none have many cell types and it binds to a family of G protein-coupled receptors (GPCRs). This hypothalamus, suppressed appetite. Histamine is an almost ubiquitous amine found in based on receptor distribution. Both the H1R and H2R are widely distributed. H3R is monoamines resulting in inhibition of food consumption while minimizing peripheral family provides a mechanism by which histamine can elicit distinct cellular responses peripheral white blood cells; only low levels have been identified in the brain by some investigators while others cannot detect it in the brain. However, any drug discovery primarily expressed in the brain, notably in the thalamus and caudate nucleus. High receptor GPRv53 has been recently identified. GPRv53 is found in high levels in effort initiated around H3R must consider GPRv53 as well as the other subtypes. antagonists of H3R will raise brain histamine levels and possibly that of other 2 2 ន

The inventive compounds can readily be evaluated by using a competitive inhibition Scintillation Proximity Assay (SPA) based on a H3R binding assay using [3H] α methylhistamine as ligand. Stable cell lines, including but not limited to HEK can be transfected with cDNA coding for H3R to prepare membranes used for the binding assay. The technique is illustrated below (Example 3) for the histamine receptor subtypes.

23

30 Membranes isolated as described in Example 3 were used in a [35S]GTPxS functional assay. Binding of [35S]GTPxS to membranes indicates agonist activity. Compounds of the invention of Formula I were tested for their ability to inhibit binding in

WO 02/076925 128

PCT/US02/0664

the presence of agonists. Alternately, the same transfected cell lines were used for a cAMP assay wherein H3R agonists inhibited forskolin-activated synthesis of cAMP. Compounds of Formula I were tested for their ability to permit forskolin –stimulated cAMP synthesis in the presence of agonist.

5 Preparation of Histamine Receptor Subtype Membranes

A. Preparation H1R membranes

cDNA for the human histamine 1 receptor (H1R) was cloned into a mammalian expression vector containing the CMV promoter (pcDNA3.1(+), Invitogen) and transfected into HEK293 cells using the FuGENE Transfection Reagent (Roche

- Diagnostics Corporation). Transfected cells were selected using G418 (500 μ/ml).
 Colonies that survived selection were grown and tested for histamine binding to cells grown in 96-well dishes using a scintillation proximity assay (SPA) based radioligand binding assay. Briefly, cells, representing individual selected clones, were grown as confluent monolayers in 96-well dishes (Costar Clear Bottom Plates, #3632) by seeding wells with 25,000 cells and growing for 48 hours (37°C, 5% CO₂). Growth media was removed and wells were rinsed two times with PBS (minus Ca²⁺ or Mg²⁺). For total binding, cells were assayed in a SPA reaction containing 50mM Tris-HCL (assay buffer), pH 7.6, 1mg wheat germ agglutinin SPA beads (Amersham Pharmacia Biotech, #RPNQ0001), and 0.8nM ³H-pyrilamine (Net-594, NEN) (total volume per well = 200µl).
- 20 Astemizole (10µM, Sigma #A6424) was added to appropriate wells to determine nonspecific binding. Plates were covered with FasCal and incubated at room temperature for
 120 minutes. Following incubation, plates were centrifuged at 1,000rpm (-800g) for 10
 minutes at room temperature. Plates were counted in a Wallac Trilux 1450 Microbeta
 scintillation counter. Several clones were selected as positive for binding, and a single
 25 clone (H1R40) was used to prepare membranes for binding studies. Cell pellets.
 - 25 clone (#IIR40) was used to prepare membranes for binding studies. Cell pellets, representing ~10 grams, were resuspended in 30ml assay buffer, mixed by vortexing, and centrifuged (40,000g at 4°C) for 10 minutes. The pellet resuspension, vortexing, and centrifugation was repeated 2 more times. The final cell pellet was reusupened in 30ml and homogenized with a Polytron Tissue Homogenizer. Protein determinations were done using the Coomassie Plus Protein Assay Reagent (Pierce). Five micrograms of protein was used per well in the SPA receptor-binding assay.

PCT/US02/06644

B. Preparation H2R membranes

cDNA for the human histamine 2 receptor was cloned, expressed and transfected into HEK 293 cells as described above. Histamine binding to cells was assayed by SPA described above. For total binding, cells were assayed in a SPA reaction containing SOmM Tris-HCI (assay buffer), pH 7.6, 1mg wheat germ agglutinin SPA beads (Amersham Pharmacia Biotech, #RPNQ0001), and 6.2nM ³H-tiotidine (Net-688, NEN) (total volume per well = 200μl). Cimetidine (10μM, Sigma #C4522) was added to appropriate wells to determine non-specific binding.

Several clones were selected as positive for binding, and a single clone (H2R10) was used to prepare membranes for binding studies. Five micrograms of protein was used per well in the SPA receptor-binding assay.

C. Preparation of H3R membranes

12

cDNA for the human histamine 3 receptor was cloned and expressed as described

in Example 1, above. Transfected cells were selected using G418 (500 µ/ml), grown, and tested for histamine binding by the SPA described above. For total binding, cells were assayed in a SPA reaction described above containing 50mM Tris-HCL (assay buffer), pH 7.6, 1mg wheat germ agglutinin SPA beads (Amersham Pharmacia Biotech, #RPNQ0001), and 1nM (³H)-n-alpha-methylhistamine (NEN, NET1027) (total volume per well = 200µl). Thioperimide was added to determine non-specific binding. Several clones were selected as positive for binding, and a single clone (H3R8) was used to prepare membranes for binding studies described above. Five micrograms of protein was used per well in the SPA receptor-binding assay.

ຂ

All compounds set forth in examples 1 to 322 exhibited affinity for the H3

receptor greater than 1 u.M. Preferred compounds of the invention exhibited affinity for the H3 receptor greater than 200 n.M. Most preferred compounds of the invention exhibit affinity for the H3 receptor greater than 20 n.M.

D. Preparation of GPRv53 Membranes

30 cDNA for the human GPRv53 receptor was cloned and expressed as described in Example 1, above. Transfected cells were selected, tested for histamine binding, and selected. HEK293 GPRv53 50 cells were grown to confluency in DMEM/F12 (Gibco)

WO 02/076925

130

PCT/US02/0664-

supplemented with 5 % FBS and 500 ug/ml G418 and washed with Delbecco's PBS (Gibco) and harvested by scraping. Whole cells were homogenized with a Polytron tissuemizer in binding buffer, 50 mM Tris pH 7.5. Cell Iysates, 50 ug, were incubated in 96 well dishes with 3 nM (3H) Histamine and compounds in binding buffer for 2 hours at room temperature. Lysates were filtered through glass fiber filters (Perkin Elmer) with a Tomtec cell harverster. Filters were counted with melt-on scintillator sheets (Perkin Elmer) in a Wallac Trilux 1450 Microbeta Scintillation counter for 5 minutes.

Pharmacological Results

10 CAMP ELISA

HEK293 H3R8 cells prepared as described above were seeded at a density of 50,000 cells/well and grown overnight in DMEM/F12 (Gibco) supplemented with 5 % FBS and 500 ugml G418. The next day tissue culture medium was removed and replaced with 50 µl cell culture medium containing 4 mM 3-isobutyl-1-methylxanthine (Sigma) and incubated for 20 minutes at room temperature. Antagonist were added in 50 µl cell culture medium and incubated for 20 minutes at room temperature. Agonist R (-)α methylhistamine (RBI) at a dose response from 1x 10⁻¹⁰ to 1x 10³ M was then added to the wells in 50 µl cell culture medium and incubated for 5 minutes at room temperature. Then 50 µl of cell culture medium containing 20 µM Forskolin (Sigma) was added to each well and incubated for 20 minutes at room temperature. Tissue culture

[35S] GTP y [S] Binding Assay

ELISA (Assay Designs, Inc.).

medium was removed and cells were lysed in 0.1M HCl and cAMP was measured by

Antagonist activity of selected compounds was tested for inhibition of [355] GTP Y [S] binding to H3R membranes in the presence of agonists. Assays were run at room temperature in 20 mM HEPES, 100 mM NaCl ,5 mM MgCl, and 10 uM GDP at pH 7.4 in a final volume of 200 ul in 96-well Costar plates. Membranes isolated from H3R8-expressing HEK293 cell line (20 ug/well) and GDP were added to each well in a volume of 50 µl assay buffer. Antagonist was then added to the wells in a volume of 50 µl assay buffer and incubated for 15 minutes at room temperature. Agonist R(-)alpha

WO 02/076925 PCT/US02/06644

methylhistamine (RBI) at either a dose response from 1x10⁻¹⁰ to 1x10⁻³ M or fixed concentration of 100 nM were then added to the wells in a volume of 50 µl assay buffer and incubated for 5 minutes at room temperature. GTP γ [355] was added to each well in a volume of 50 µl assay buffer at a final concentration of 200 pM, followed by the addition of 50 µl of 20 mg/ml WGA coated SPA beads (Amersham). Plates were counted in Wallac Trilux 1450 Microbeta scintillation counter for 1 minute. Compounds that inhibited more than 50% of the specific binding of radioactive ligand to the receptor were serially diluted to determine a K[i J(nM). The results are given below the indicated

Table 1

compound.

2

Compound Ki (nM) Structure Example 2 1.48, 0.95

Example 1 1.4

To investigate the selectivity of the antagonists for the histamine receptors, a competitive binding assay described above was performed. The ability of example 131and 250 (structures given above) to selectively inhibit binding to H3R. H1R, H2 and H4R was determined. Importantly, the identification of H3R-specific antagonists that do bind the newly identified H4R was demonstrated. Until the present invention, most known H3R antagonists also bound H4R. As demonstrated in Table 2, example 131 and example 250 did not inhibit binding H4R compare to H3R. To our knowledge, the study in Table 2 is the first demonstration of a H3R specific antagonist.

WO 02/076925

132

PCT/US02/06644

Table 2 Ki (nM)

Compound	H3R	H4R	HIR	H2
Example 131 1.05	1.05	≥ 20,000	≥ 20,000	000'0z ⋜
Example 250 0.37	0.37	≥ 20,000	1022	6011

Non-imidazole containing histamine H3 receptor antagonists disclosed in the

literature generally have very poor pharmacokinetic properties (see J. Apelt, et al, J. Med.

Chem. 2002, 45, 1128-1141). Compounds of this invention have markedly and
unexpectedly improved pharmacokinetic properties. Male Sprague Dawley Rats (n=3 per
dose arm) were separately dosed with 3 mg/kg iv or 10 mg/kg po of compound examples
131 and 271 (vehicle: 5% ethanol/water or water respectively; dose volume: 1 mL/kg iv.

10 mL/kg po). Approximately 0.5 mL of blood was collected in heparin collection tubes at multiple time points over an 8 or 24-hour period for examples 131 and 271 respectively, and the samples were analyzed using LC/MS/MS. In this manner compound example 131 was found to have an oral bioavailability of 58% (AUC 0-24hr; po/iv ratio) and an oral half-life of 10.4 ± 4.2 hours (±SEM). Compound example 27i was found to have an oral bioavailability of 69% (AUC 0-24hr; po/iv ratio) and an oral half-life of 71.9 ± 3.3 hours (±SEM).

From the above description, one skilled in the art can ascertain the essential characteristics of the present invention, and without departing from the spirit and scope thereof, can make various changes and modifications of the invention to adapt it to

various usages and conditions. Thus, other embodiments are also within the claims

133

PCT/US02/06644

WHAT IS CLAIMED IS:

1. A compound structurally represented by Formula I

or pharmaceutically acceptable salts thereof wherein:

X is O, NR⁷ or S;

9

R1 is hydrogen,

C1-C8 alkyl optionally substituted with 1 to 4 halogens,

(CHR5)_n-C3-C7 cycloalkyl,

(CHR⁵)_n aryl,

(CHR5)_n-0(CHR5)_n-aryl; (CHR5)_n heteroaryl, or

15

R² is independently R¹, or

 COR^1 , or cyclized with the attached nitrogen atom at the R^1 position to form a 4,

5, or 6 member carbon ring, wherein one of said carbons is optionally replaced by one of O, S, NR $^{\mbox{\scriptsize l}}$ or CO, or wherein the ring formed by $R^{\mbox{\scriptsize l}}$ and $R^{\mbox{\scriptsize 2}}$ is optionally substituted one to two times with C1-C4 alkyl; 2

 R^3 is independently $C_3\text{-}C_7$ cycloalkylene, or $C_1\text{-}\,C_4$ alkylene optionally substituted;

WO 02/076925

3

PCT/US02/06644

R4 is hydrogen,

C₁-C₄ alkyl,

(CHR⁵)_n-C₃-C₇ cycloalkyl,

S

(CHR⁵)_h aryl,

(CHR⁵)_n heteroaryl,

(CHR5)_n-O(CHR5)_n-aryl or

CO or

cyclized with R5 to from a cyclopropyl ring;

10

R⁵ is hydrogen, or

C₁-C₄ alkyl;

15 R⁶ is hydrogen,

halo or

cyclized with the attached carbon atom at the R5 position to form a 5 to 6 member

carbon ring,

cyclized with the attached carbon atom at the R7 position to form a 5 to 6 member

heterocyclic ring or 20

R7 is hydrogen, -

C1-C8 alkyl optionally substituted with 1 to 4 halogens,

(CHR⁵)_n aryl,

25

(CHR5)n-C3-C7 cycloalkyl,

(CHR⁵)_n heteroaryl,

(CHR5)_n-O(CHR5)_n-aryl,

SO2R1 or

	WO 02/076925 135	PCT/US02/06644 W0	WO 02/076925 136	PCT/US02/06644
	Cyclized with attached carbon on \mathbb{R}^8 to from a 5, 6, or 7 membered carbon ring	nembered carbon ring	-CONR ¹ R ²	
	optionally substituted with $R^9, CF_3, \sigma r CN, $ optionally one of the said carbons is replaced	said carbons is replaced	-NHSO ₂ R ¹ ,	
	by N, NR ¹ , CO;		-NO ₂ ,	
•			-co ₂ R ¹ ,	
n	Rols nyarogen,	S	$-SO_2N(\mathbb{R}^1)_2$.	
	C ₁ -C ₈ alkyl		-s(o) _n R ¹ ,	
	-SO ₂ R ⁹ ,		-ocF ₃ ,	
	. 01a cos		-CH2SR ⁵ ,	
	, N205	R	R ¹⁰ is hydrogen,	
2	CO R?	01	halogen,	
	-CONH R ¹⁰ ;		C ₁ -C ₈ alkyl optionally substituted with 1 to 4 halogens,	
			C ₃ -C ₇ cycloalkyl,	
	R9 is hydrogen,		aryl,	
	halogen,		CH, aryl,	
15	C1-C8 alkyl optionally substituted with 1 to 4 halogens,	51	heteroaryl,	
	C3-C7 cycloalkyl,		heterocycle,	
	aryl,		-COR1,	
	CH ₂ aryl,		-CONRI R2,	
;	heteroaryl,		-SO ₂ R ¹ ,	
22	heterocycle,	20	-N(R ¹)2.	
	-U(CHK ²) _n -aryl,		. XIII .	
	-COR1,		-CH ₂ NR ¹ R ² ,	
	-CONR' R.,		-court a	
ò	-502k²,		-CO7R ¹ ,	
3	$-0\kappa^2$, $-\kappa R^1 p$,	25	-SO ₂ N(R ¹) ₂ ,	
	nr1 r2,		-S(O)nR ¹ .	
	-CH2NR1 R2,		-CH2SR ⁵ ,	

PCT/US02/06644

137

A compound of claim 1, structurally represented by Formula II

or pharmaceutically acceptable salts thereof where:

X is O, N or S;

R1' is hydrogen,

C1-C8 alkyl (optionally substituted with 1 to 4 halogens or C1-C4 alkyls),

(CHR^{5'})_n-C₃-C₇ cycloalkyl,

(CHR^{5'})_n aryl,

(CHR^{5'})_n heteroaryl, or 15

(CHR5')n-O(CHR5')n-aryl;

 $\mathbb{R}^{2'}$ is independently $\mathbb{R}^{1'}$, or

member carbon ring (optionally one of said carbons is replaced by one of O, S cyclized with the attached nitrogen atom at the $R^{\mbox{\sc l}'}$ position to form a 5 to 6

8

R3' is independently C1-C4 alkyl;

WO 02/076925

138

PCT/US02/06644

R4' is hydrogen,

halogen,

C₁-C₄ alkyl,

(CHR5')n-C3-C7 cycloalkyl,

(CHR⁵')_n aryl,

(CHR⁵)_h heteroaryl,

(CHR^{5'})_n-O(CHR⁵)_n-aryl or

carbonyl;

10 R5 is hydrogen or C1-C4 alkyl;

R6' is hydrogen, or

cyclized with the attached carbon atom at the $\ensuremath{R^{5^{\prime}}}$ position to form a 5 to 6

member carbon ring, or

cyclized with the attached carbon atom at the R7' position to form a 5 to 6 member heterocyclic ring; 15

R7' is hydrogen,

C1-C8 alkyl (optionally substituted with 1 to 4 halogens or C1-C4 alkyls),

(CHR⁵′)_n-C₃-C₇ cycloalkyl,

8

(CHR⁵')_n aryl,

(CHR^{5'})_n heteroaryl,

(CHR⁵')_n-O(CHR⁵')_n-aryl

R8' is hydrogen, 25

C1-C8 alkyl (optionally substituted with 1 to 4 halogens or C1-C4 alkyls),

C3-C7 cycloalkyl,

139

PCT/US02/06644

PCT/US02/06644

140

WO 02/076925

heteroaryl,

-O(CHR^{5'})_n-aryl,

-COR1,

-SO₂R¹',

OR1.

χ̈́

Ġ.

-N(R1')2,

-NHSO2R1',

2

-NO₂,

-CO2R1',

-SO2N(R1')2, -S(O)nR1', or

-OCF3; and

15

n is 0 - 4.

The compound of Claim 1, wherein X is nitrogen. m

The compound of claim 1 or 3 wherein the compound is a para disubstituted

8

The compound of any of claims 1, or 3-4 wherein R6 is cyclized with the attached carbon atom at $R_{7}\,\text{to}$ form, including the fused benzene ring, a substituted

tetrahydroisoquinoline ring.

and $R^{\boldsymbol{\delta}}$ are cyclized to form, together with X, a pyrrolidine ring, and wherein $R^{\boldsymbol{\vartheta}}$ is The compound of any of claims 1, or 3-4 wherein X is nitrogen, and wherein R7

-CH2-N-pyrrolidinyl.

22

The compound of any of claims 1, or 3-6, selected from the group consisting of:

Structure Number ٣

PCT/US02/06644	
,	
171	
VO 02/076925	

•	5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	5	€	H,G. N, CH, CH, CH, CH, CH, CH, CH, CH, CH, CH
4	S	9	7	80
*				

Z Z Z Z Z Z Z Z	
23	91

143

·			
£ _ & & & & & & & & & & & & & & & & & &			5. £
20	21	22	. 8
	•		

145

5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 -	to to the state of	(\$) \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\			
31	33	33	¥	35	%

PCT/US02/06644	
	147
WO 02/076925	

	· · · · · ·		
		16 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	15
z,	78	53	8

5		25H	\$	To	**************************************	HF (1) (1) (1) (1)
34	88	39	40	41	2	\$

149

·	
2.	SS

PCT/US02/06644		
•	151	
/O 02/076925		

fo N-04 100 100 100 100 100 100 100 100 100 1			
50	51	. 23	53

PCT/US02/06644						
155	of the state of th	H.C. N. C.	Ho. 104			
Y 2	19	62	83	2	29	99
WO 02/076925						

PCT/US02/06644			
157		£ 2 £	
23	5	£	t t
WO 02/076925			

WO 02/076925

\$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$	Children Company					
14	87	79	98	81	28	83

		·				
				10 0 10 10 10 10 10 10 10 10 10 10 10 10	Quy O mily	
96	26	86	8.	100	101	102

2
69
5
2
6

\$\frac{1}{2}.	5 5 5	5-25-5-	5-25 5	5-2 ⁵ 5	5-z 5 5 - z - z - z - z - z - z - z - z
06	16	92	. &	26	88

163

5	15 You 19 19 19 19 19 19 19 19 19 19 19 19 19	\$ \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	ity Ordano		
109	110	. 11	112	113	114
		-			

\$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$		£ 5			
103	104	105	90	107	108

	HC 140 140 140 140 140 140 140 140 140 140				**************************************
1118	116	117	118	119	120

₹ ₹	•• • • • • • • • • • • • • • • • • • •				PRODUCTION OF THE PROPERTY OF	
128	129	130	131	132	133	2

WO 02/076925

					·
, e		**************************************			
141	142	143	4.	145	146

		0~~00,00				
154	155	156	157	158	159	160

WO 02/076925

500000000000000000000000000000000000000						**************************************	
891	169	170	17.1	2/1	173	174	571

WO 02/076925

					•	
			\$ - \$ - \$ - \$ - \$ - \$ - \$ - \$ - \$ - \$ -			5 × × × × × × × × × × × × × × × × × × ×
183	2	185	186	187	188	. 189

	5	10 10 10 10 10 10 10 10 10 10 10 10 10 1	5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 -	0-2	10, 04 05 05 05 05 05 05 05 05 05 05 05 05 05	
196	197	198	193	200	201	202

179 .				One Other Designation of the Control		Chinal
	892	210	211 AC	212	£12	#
WO 02/076925						

				100	* ·
	Ophia Company				-56 -27 -27
221	22	223	22	212	779

Character Charac	HGC_NI		0~~\Q~~Q		\$
233	22	235	236	237	238
		,			

					\$ # # O	
84	246	247	248	249	250	251
	·					

					\$ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\
258	259	760	261	262	. 263

	₹ ₹ ₹	10 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0				
270	122	272	273	274	275	276

189

# B B B B B B B B B B B B B B B B B B B		₹ ₹	₹ 5 ± 5 ± 5 ± 5 ± 5 ± 5 ± 5 ± 5 ± 5 ± 5		
289	290		292	293	294

PCT/US02/06644	
161	
WO 02/076925	

\$ 5 \\ \frac{1}{16} \\ 1	• • • • • • • • • • • • • • • • • • •	5 T		\$ 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5
284	285	286	287	288

	•				
		C. C			£ 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5
295	2%	297	298	299	300

193

\$ \$	\$ 5 \$		₹	\$ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\	
314	315	316	317	318	319

n
769
ğ
8

					9,00	
30.	388	309	310	311	312	313

320

321

322

197

198

PCT/US02/06644

or a pharmaceutically acceptable salt or solvate thereof.

9. A compound of claim 1 wherein the compound has the structure:

or a pharmaceutically acceptable salt or solvate thereof.

10. A compound of claim 1 wherein the compound has the structure:

or a pharmaceutically acceptable salt or solvate thereof.

11. A compound of claim 1 wherein the compound has the structure:

or a pharmaceutically acceptable salt or solvate thereof.

12. A compound of claim 1 wherein the compound has the structure:

8. A compound of claim 1 wherein the compound has the structure:

or a pharmaceutically acceptable salt or solvate thereof.

324

WO 02/076925 PCT/US02/06644

or a pharmaceutically acceptable salt or solvate thereof.

or a pharmaceutically acceptable salt or solvate thereof.

- A pharmaceutical composition which comprises a compound of any of claims 1-14 and a pharmaceutically acceptable carrier.
- 15. A method of selectively increasing histamine levels in cells by contacting the cells with an antagonist of the histamine H3 receptor, said antagonists being a
- 10 compound of any of claims 1-14.
- 16. A method of selectively increasing histamine levels in cells by contacting the cells with an antagonist of the histamine H3 receptor, said antagonists being a compound of Claim 2.
- 17. A method of selectively increasing histamine levels in cells by contacting the cells with an antagonist of the histamine H3 receptor, said antagonists being a compound of Claim 7.
- 18. A method of selectively increasing histamine levels in cells by contacting the cells with an antagonist of the histamine H3 receptor, said antagonists being a compound of Claim 9.
- 20 19. A method of selectively increasing histamine levels in cells by contacting the cells with an antagonist of the histamine H3 receptor, said antagonists being a compound of Claim 11.
- The method of Claim 15 wherein the antagonist is characterized by having little or no binding affinity for the histamine receptor H4R.
- A method for treatment or prevention of obesity which comprises administering to
 a subject in need of such treatment or prevention an effective amount of a
 compound of any of Claims 1-14.

ĸ

WO 02/076925

PCT/US02/06644

22. A method for treatment or prevention of a disorder or disease in which inhibition of the histamine H3 receptor has a beneficial effect which comprises administering to a subject in need of such treatment or prevention an effective amount of a compound of any of claims 1-14.

- 23. A method for treatment or prevention of a disorder or disease in which inhibition of the histamine H3 receptor has a beneficial effect which comprises administering to a subject in need of such treatment or prevention an effective amount of a compound of Claim 2.
- 24. A method for treatment or prevention of a disorder or disease in which inhibition of the histamine H3 receptor has a beneficial effect which comprises administering to a subject in need of such treatment or prevention an effective amount of a compound of Claim.7.
- 25. A method for treatment or prevention of a disorder or disease in which inhibition of the histamine H3 receptor has a beneficial effect which comprises administering to a subject in need of such treatment or prevention an effective

amount of a compound of Claim 9.

- 26. A method for treatment or prevention of a disorder or disease in which inhibition of the histamine H3 receptor has a beneficial effect which comprises administering to a subject in need of such treatment or prevention an effective
 - 20 amount of a compound of Claim 11.

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization International Bureau



(10) International Publication Number

A3

WO 02/076925

PCT

(43) International Publication Date 3 October 2002 (03.10.2002)

(51) International Patent Chasiflentien? COTC 217/58, A61K 31/793, 31/131, A61P 300, 2500, COTD 29508, 295172, COTD 71702, 31/103, 31/113, 1118, 32708, COTD 29514, COTD 27/104, 31/104, 31/104, 32362, 21/104, 21/104, 21/104, 21/104, 32362, 21/104, 32373, 23172, 21/104, 2

Philip, Arthur [US/US]; 4235 South Cabin Court, New Philip, Arthur [US/US]; 4235 South Cabin Court, New Palestine, It 64/13 (US); LINDSLEY, Craig, William [US/US]; 126 Berger Road, Schwenzsville, PA 19473 (US); LOBB, Kurne, Lynn [US/US]; 562 East Lowell Arthur [US/US]; 737 Taol Tail, Indiampolis, Not RO49 (US); NROM, James, Arthur [US/US]; 737 Taol Tail, Indiampolis, Not Solid (US); PICKARD, Richard, Todd [US/US]; 20390 Prairie Baptit Road, Noblevulle, In 46007 (US); SCHAUS, John Metharet [US/US]; 135 Rainnee Dive, Zionsville, IN 46077 (US); TAKAKUWA, Takako [IP/US]; 5019 Sunsapp. Craic. Apatument Bill, Ladiampolis, IN 46237 (US); WATSON, Brian, Morgan [US/US]; 3316 Brian Place, Carmel, IN 46033 (US). (74) Ageats: WOOD, Dan, L. et al.; Eii Lilly And Company, P. O. Box 6288, Indianapolis, IN 46206-6288 (US). (21) International Application Number: PCT/US02/06644

(22) International Filing Date: 21 March 2002 (21.03.2002)

(8)

English English

(25) Filing Language:

(26) Publication Language: (30) Priority Data:

23 March 2001 (23.03.2001) US 60/278,230

(71) Applicant (for all designated States except US): ELI LILLY AND COMPANY [US/US]; Patent Division, P. O. Box 6288, Indianapolis, IN 46206-6288 (US).

Inventoral Applicants (for US only): BEAVERS, Lisa, Sebsen (USUS); 191 West State Road 225, Franklin, IN 46111 (US). GABSKI, Robert, Alsa (USUS); 431 North Illinois, Indianapolis, IN 46208 (US), HIPSKIND, inventors; and 88

84) Designated States (regional); ARIPO patent (GH, GM, RE, LS, Mw, MZ, SD, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TI, TM, European patent (AT, BE, CH, CY, DE, DK, ES, R1, RC, GB, GR, ET, TLU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CO, CI, CM, GA, GN, GQ, GW, ML, MR, NI, TD, TG). 3

[Continued on next page]

(\$4) TINE: NON-IMIDAZOLE ARYL ALKYLAMINES COMPOUNDS AS HISTAMINE H3 RECEPTOR ANTAGONISTS, PREPARATION AND THERAPEUTIC USES

ů I

EA 226870/20 OW

(57) Abstract: The present inven-bio discloses novel substituted anyl altylamine compounds of formula (f) or pharmaceutically acceptable salts thereofwhich have selective histamine-H3 receptor analgonist activity as well as methods for compositions comprising such cyclic amines as well as methods of using them to treat obesity and other histamine H3 receptor compounds invention discloses pharmaceutica embodiment, soch another

A3 WO 02/076925

Declarations under Rule 4.17:

— as to explicant's entitlement

M.J. M.D. M.G. M.R. M.R. M.Z. N.O. N.Z. OM, P.H.
P. P. R.O. W. S.D. S.S. C. S. S. S. K. S. L. T. M. T.W. F.R.
T. T. Z. M. U.G. U.Z. NY, Y.U. Z.J. Z.M. Z.W. ARIPO pasten
(GH. GM. K.E. L.S. M.W. M.Z. SD, S.S. Z.T. T. U.G. Z.M. Z.W.)
Eurosian pasten (V.M. A.E. S. H. G. K. Z. M. M. R.U. T.J. T.M.)
Europeom pasten (V.M. R.E. C.H. C.Y. DE, D.K. S.F. F.R. C.B.
GR. E. T. L.I. M.C. M.L. P.T. SE. T.R. OAP! pasten (BF. B.)
CR. C.G. C.I. C.M. G.A. G.N. G.G. G.W. M.L. M.R. NS, T.D.
T.O)

with international search report Published:

(88) Date of publication of the international search report

For two-letter codes and other abbreviations, refer to the "Guid-ance Notes on Codes and Abbreviations" appearing at the begin-ning of each regular issue of the PCT Gazette.

INTERNATIONAL SEARCH REPORT

Into Pional Application No PCT/US 62/86644

A61P25/60 C07C311/13 C07C271/34 A61P3/88 C07C311/05 C07C217/74

B. FIELDS SEARCHED
MAINTAIN documentation second and (chestification system followed by classification symbols)
IPC 7 CG7C CG7D A61K

Documentation secreted other than minimum documentation to the extent that such chouments are included in the liable sea modeta bese consultad during the informational season frame of data base and, where practical, search terms

WPI Data, PAJ, EPO-Internal, BEILSTEIN Data, CHEM ABS Data

C. DOCUL	C. DOCUMENTS CONSIDERED TO BE RELEVANT	
Category *	Category Citethn of document, with indication, when appropriate, of the relevant pressages	Relovant to claim No.
×	WO 90 96254 A (SCHUNACK WALTER G :SIGURD ELZ (DE); STARK HOLGER (DE); BIOPROJET S) 10 February 2080 (2080-92-10) claims 1,16,79-88 tab.1: no. 59,63,96,97,106	15,21,22
×.	WO 02 12190 A (ORTHO MCHELL PHARM INC) 14 February 2002 (2002-02-14) claims 1,48-59; example 75 page 51, line 5 - line 16	1,4,14, 15,21,22
ш	NO 92 40456 A (BIOVITRIM AB :NILSSON BJOERN (SE)) 23 May 2082 (2082-05-23) example 84	1,4,7
	/-	-
[Delandration and being the second control of	Alternation

The device of the control of the con X Palent family members are listed in arms X Further documents are tisted in the continuation of box C.

Adocument defeitly the general state of the cat which is not considered to be of perfection relevance
 Exactles document but published on or offer the international (Ryd date.)

*6" document member of the same patent family 1. Common what may brow doubt in printy damin) or why is about most beaches to professions or motion which are professions or action or design great in terms (as specified).

Occurrent to the order of the order order of the order of the order of the order order of the order order of the order order order or the order order order or the order ord Date of the soust completion of the international search

16.06.2003 Krische, D Name and mathy actives of the ISA Education 2 P.B. 661 8 Penanthan 2 IAI - 250 P.W Flawle, T.B. 661 8 Penanthan 2 IAI - 250 P.W Flawle, T.B. 651 703 440-840 T.B. 31 551 8pp nf. Faz. (431-70) 340-5016 3 March 2003

page 1 of 5

INTERNATIONAL SEARCH REPORT

PCT/US 02/06644 Int. . Jonel Application No

C07C311/17 C07D417/06 C07D241/44 C07C237/32 C070471/04 C070307/12 According to international Patent Classification (IPC) or to both national dessification and IPC C07C233/73 C07D413/06 C07D307/46 1pC 7 C67231/24 C67271/24 C670469/12 C670461/66 C670469/66 C670461/66

R. FIELDS SEARCHED Minimum documentation

commentation searched other than minimum documentation to the extent that such documents are included in the fields searched

ectronic deta base consulted during the international ecerch (name of data base and, where practical, search terms used

Relevant to claim No. 1,4,14 WO 96 11192 A (SEARLE & CO ;CHANDRAKUMAR 112AL SAWUEL (US); CHEN BARBARA BAOSHENG) 18 April 1996 (1996-04-18) abstract; examples 78-103,110 Citation of document, with indication, where appropriate, of the relevant passages C. DOCUMENTS CONSIDERED TO BE RELEVAN Catagory *

EP 0 114 410 A (RICHTER GEDEON VEGYESZET) 1 August 1984 (1984-08-01) claim 9; examples 1-7

1,4,14

1,4,14

US 2 810 719 A (VERNSTEN MAYNETTE R ET AL) 22 October 1957 (1957-10-22) claim 1; examples 1-8

Y Patent family mombens are listed in armox. X Further documents are lasted in the continuation of box C. * Special categories of clied documents:

The document published after the International filting data or priority date and not it conflict with the application but dated to understand the principle or liveory underlying the invention.

Y document definiting the opposessite that of the set which is not acceptant to the price are investigated to the price are investigated to the property definition of the definition of the property definition of the profession of the profession

** Courser of particular interview; the defined invention ment to excellent the constitution of ment to constitution of ment to constitution of ment and to constitution of ment and to constitution of the ment and to constitution to the ment of the second to the ment and to constitution the ment of the ment and to constitution the ment of the ment and to constitution of the ment of the ment and to constitution of the ment of the ment and to constitution of the ment of the me

Date of mailing of the interretional search repor 16.06.7003 idene and matter address of the ISA European Peter Office, P.B. 5619 Petenthaen 2 NL, 2280 HV Flyank, NL, 2280 HV Flyank, Fac (19177) 344-2010 Tx, 31 651 app ni, Fac (19177) 344-2010 Tx Date of the actual completion of the International search 3 March 2003

page 2 of 5

Krische, D

INTERNATIONAL SEARCH REPORT

ı		
	£	<u>¥</u>
	carbo	/0664
	l Appl	3 62
	Jo.	2
ı	Ā	۲

bride Jonal Application No	

Indianal Application No PCT/US 82/86644	
	l

Internal Application No	PCT/US 82/86644	

	٠
Application No 82/86644	
SU/TO9	
	l

lional Application No /US 02/06644	C070207/09
PCT/US	0211/26

		(apoda)	
	-	v chemistration syn	-

C07D2	
C070235/14	2
C07D233/36	stional classification and IPC
8	to both netk

C070333/34 C070231/04 C07D211/26 C07D215/29 C070217/08 C070217/06 1 pc 7 C695243/68 C695211/22 C695243/68 C695213/38 C695267/26 C695521/66

C07D307/14 C07D207/26

commentation essentied other then minimum documentation to the extent that such documents are included in the facts searched Sectorio data base consultad during the intern

Relevant to claim No. 1,4,14 Citation of document, with indication, where appropriate, of the relevant passages C. DOCUMENTS CONSIDERED TO BE RELEVANT Cathegory *

GILLIGAN ET AL: "Novel Piperidine sigma Receptor Ligands as Potential Antipsychotc Drugs" OURNAL OF MEDICINAL CHEMISTRY, AMERICAN CHEMICAL SOCIETY. MASHINGTON, US, vol. 35, no. 23, 1992, pages 4344-4361, 1581, 9622-2623 abstract tab.1: cpd, 18e,9

-/-

Y Pasent tamily members are listed in annex. Y Further documents are Ested in the continuation of box C.

The New Constructional of the the Institutional Billing due to the Child Construction Billing of the Child Construction Billing of the Child Construction to the Child Construction Constru

** Cocurrent definition the general cash of the art which it not consistent to the principle release of pressions of the pression of the first definition of the data of the repeat instant is specified.

 ** Cocurrent which may be an oral independent a set, and with the data of the repeat instant (a specified).

 ** Cocurrent shading on an oral independent, use, addution of the reserve of the reserve of the reserve of the data of the specified of the shading of the data of the standard of the shading of the shadi

Dets of metting of the international search report 16 06 2003 Date of the actual completion of the International search 3 March 2003

hare and mailing activess of the ISA

European Pasant Office, P.B. 6819 Pasanthan 2

N. - 2201 VP (Egyd)

Tel. (-811 vr) 346-2019

Fez: (-911 vr) 346-2016

Fez: (-911 vr) 346-2016

page 3 of 5

Krische, D

INTERNATIONAL SEARCH REPORT

PCT/US 82/86644 Ţ

1 PC 7 CONTROL OF 81/1457 WAITER (0070469/12, 333:00, 217:00), (C070413/06, 261:00, 217:00), (C07041)/104, 241:00, 209:00), (C07041)/106, 227:00, 217:00), (C07040)/104, 241:00, 209:00), (C07041)/106, 227:00, 217:00), (C070409/06, 333:00, 217:00), (C070401/06, 217:00, 200), (C070409/06, 217:00), (C070409/06,

a. FELDS SEARCHED
Whitnam documentation searched (dessitication system tolowed by dessibation symbols)

Documentation searched other than minimum documentation to the extent that such documents are included in the fleids searched

ctronic data base concutted during the international search (name of data base end, where practizal, search

Refevent to claim No. 1,4,14 Catagory* Citation of document, with indication, where appropriate, of the relevant pessages C. DOCUMENTS CONSIDERED TO BE RELEVANT

RUDINGER-ADLER E ET AL: "Synthese einiger Phenoxymethyl-Derivate mit lokalandsthetischer Wirkung" ARZMEINITTEL FORSCHUNG. DRIG RESEARCH, EDITIO CANTOR. AULENDORF. DE. VOI. 29, no. 4, 1979, pages 591-594, XP60209312. Since 6064-4172 abstract p. 592.3; cpd. 1Vf.1X,X p. 59

1,4

The detailed of the control of the c Y Pattent family members are listed in sensy Further documents are listed in the continuation of box C.

** Cocurrent definition the general protect of the servetich is not constituted to be to professe interesting the constitution of the constitution

Procument published prior to the international fifting date but later than the priority date claimed.

"4" document member of the came petent family Date of maliting of the International search the of the actual completion of the has

16.06.2003

a erd maling address of the ISA
European Patal Office, P.B. 5618 Patantiaan 2
Ni., 2220 IvV Ripsey,
Ni., 2220 IvV Ripsey,
Fig. (4:31-70) 444/2540, Tr. 31 651 spo. ni,
Farz (4:31-70) 544-5410 3 March 2003

Form PCT/18A/216 (second sheet) (July 1902)

page 4 of 5

Krische, D

-
œ
ᄌ
×
w.
Œ
_
.
ਨੁ
₹
m.
77
ï
a a
¥
MAL
IONAL
TIONAL
ATIONAL
VATIONAL
NATIONAL
RNATIONAL
ERNATIONAL
TERNATIONAL
NTERNATIONAL
INTERNATIONAL

don No	6644
nat Application No	95/6
Tile Ons	PCT/US 02/06644

1 PC 7 (C070401/06,217:00,213:00)	
According to International Patent Classification (IPC) or to both national classification and IPC	sistention and IPC
B. FIELDS SEARCHED Whenun documentation searched (classification system followed by classification synthols)	lication syntacis)
Dearmentation searched other than nichtnum documentation to the artent that such documents are included. In the facts searched	that such documents are included in the flekts searched
Electronic citra basio consultand chaftig (he informational search (name of citra basio and, where practical, search terms used)	ta base and, where practical, search terms used)
C. DOCUMENTS CONSIDERED TO BE RELEVANT	Referent constitues
Calagory* Citation of document, with endication, where appropriate, or	
Further chouments are letted in the continuation of box C.	X Patent lamby members are Israel in service.
Special cotagories of clied documents: *** document derified the general state of the act which is not considered to be of periodistre relevances *** Resulter document but published on or other the friendschool **** Require document but published on or other the friendschool	These document substitute of the fine immeritated first of the expected for the immeritation of the expectation but control the many than the control that the expectation but the control of the control of the control of the control to control
** Comment which may provide an open of delating or when to do to mental manner (as a provided) of accolun- ce and the comment of accoluncy of accoluncy of Occurred referring to an oral disclosure, use, establism or commenter means to be behavioral for the commenter of the manner manner of the commenter of the commenter of the provided provided on the commenter of the commenter of the commenter of the com	motive at mortering was primarial to obtain the used motive of occurrent of particular intervention for many and the control of the control o
Date of the actual completion of the triemational search 3 March 2003	Date of maling of the international search report 16, 06, 2003
Name and matting address of the ISA European Patent Office, P.B. 5618 Patentlaan 2 All - 2280 LVV Risent	Authoritzed officer
Tel. (+31-70) 340-3018 Fax: (+31-70) 340-3018	Krische, D

PCT/CSA/210 (second sheet) (July 1962)

page 5 of 5

INTERNATIONAL SEARCH REPORT

PCT/US 02/06644

Constitution where contain contain allocal contains where the contains and the contains of the short
This international Search Report has not boen established in respect of certain claims under Article 17(2)(a) for the following reasons:
1. [X] Custra Noa:. because they relate to adject matter not required to be searched by this Authority, remany: Although claims 21-26 are directed to a method of treatment of the human-loanimal body, the search has been carried out and based on the alleged effects of the compounds.
2 [X] Claums Note: Death of the International Application that do not compty with the prescribed requirements to such in extent that no meaningful international Search can be carried out, specifically: see FURTHER INFORMATION sheet PCT/ISA/210
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(s).
Box II Observations where unity of invention is lacking (Continuation of Item 2 of first sheet)
This international Searching Authorty found multiple inventions in this international application, se follows:
see additional sheet
1. As all required additional search lees were timely paid by the applicant, this International Search Report covers at searchable claims.
2 as a leaenthable claims could be searched withour effort justifying an additional lee, this Authority did not invite payment of any additional line.
 I secry some of the required additional search less were timely paid by the applicant, this international Search Report overs only those claims for which fees were paid, spocifically delines Note:
4. X No required additional search tees were timely paid by the applicant. Corresquently, this international Search Report is nestricted to the invention first mentioned in the deline; it is covered by deline Nes 1,2,4,7,14-17,28-24 all in part
Remark on Protect The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.

Form PCTASA210 (continuation of first sheet (1)) (July 1998)

International Application No. PCT/US 92/06644

FURTHER INFORMATION CONTINUED FROM PCT/ISA 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. Claims: 1,2,4,7,14-17,29-24 all in part

Benzene compounds of general formulas I or II with R6 = hydrogen or halo and X = Dxygen, compositions and methods using these compounds.

2. Claims: 1-4,6,7,14-17,20-24 in part, 8,9,11,18,19,25,26

Benzene compounds of general formulas I or II with R6 = hydrogen or halo and χ = N or NR7, compositions and methods using these compounds.

3. Claims: 1,2,4,7,14-17,20-24 all in part

Benzene compounds of general formulas I or II with R6 = hydrogen or halo and X = sulfur, compositions and methods using these compounds.

4. Claims: 1-3,6,7,14-17,20-24 all in part

Carbobicyclic compounds of general formulas I or II with R6 cyclized with the attached carbon atom at the R5 position. . compositions and methods using these compounds.

5. Claims: 1-3,6,7,14-17,20-24 in part, 5,10,12,13

Tetrahydroisoquinoline compounds of general formulas I or II with R6 cyclized with the attached carbon atom at the R7 position; compositions and methods using these compounds.

International Application No. PCT/US 92/06644

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 219

Continuation of Box I.2

The initial phase of the search for invention 1 revealed a very large number of documents relevant to the issue of novelty. So many documents wer retrieved that it is impossible to determine which parts of the claims may be said to define subject-matter for which protection might legitimately be sought (Article 6 PCT). For these reasons, a meaningful search over the whole breadth of the claims is impossible. Consequently, the search for invention 1 has been restricted to the compounds of the examples.

The applicant's attention is drawn to the fact that claims, or parts of claims, relating to inventions in respect of which no international. Search report has been established need not be the subject of an international pre-liminary examination (Rule 66.1(e) PCT). The applicant is advised that the EPO policy when acting as an International Pre-liminary Examining Authority, is normally not to carry out a pre-liminary examination on matter which has not been searched. This is the case irrespective of whether or not the claims are amended following receipt of the search report or during any Chapter II procedure.

me Jonal Application No PCT/US 92/06644

<u>:</u> ·						
92/96644 Publication	date	69-62-2066 11-63-2060 21-62-2060 10-62-2060 10-62-2060 23-05-2001 16-07-2062	04-04-2882 18-62-2862 18-62-2862 21-65-2893 21-65-2893 28-65-2893 14-62-2892 14-62-2892 14-62-2892 14-62-2892 18-63-2892 18-63-2892 18-63-2892 18-63-2892	27-05-2002 23-05-2002 10-10-2002		28-11-1985 15-65-1986 22-61-1987 65-67-1988 19-66-1986 19-66-1986 11-81-1986 11-86-1986 11-86-1986 11-86-1986 11-86-1986 11-86-1986 11-86-1986 11-86-1988 11-89-1988 11-89-1988
PC1/US	member(s)	9978512 A1 982308 A2 982308 A2 5511999 A 2221881 A1 8886254 A2 1186593 A2	2862646624 A1 111991 A 8111991 A 8473391 A 1311499 A2 1313721 A2 6212224 A2 6212224 A2 6212224 A2 621224 A2 6212196 A1 2862637896 A1	×	5585492 22431 3686595 2262371 69528287 884427 122141 688427 1821441 183186 195119386 9911192 5719386	187268 B 19772 T 558261 B2 2291563 A 12291563 A 133555 D1 601663 A 601662 A 8604102 A 8604102 A 8604102 A 8604102 A 8604102 A 8604103 A 8604103 A 8604103 A 8604103 A 8604103 A 83771 A A 70566 A 1506598 C 59134756 A 63040789 B
Publication	date	10-62-2000 EP AU AU CA	14-02-2002 US AU AU AU EP EP EP EP EN	23-05-2002 AU WO US	18-04-1996 US AT AD CA CA CA CA CA CA CA CA CA CA CA CA CA	61-68-1984 A A A A A A A A A A A A A A A A A A A
Defend shortment	cited in search report	W0 0906254 A	МО 6212199 A	WD 0240456 A	MO 9611192 A	EP 0114410 A

page 1 of 2

INTERNATIONAL SEARCH REPORT by Definition on patient territy members

					_	
Patent document afted in search report	-	Publication date		Patent family member(s)	_	Publication date
EP 0114410	4		\$	8309615 A		29-68-1984
US 2810719	⋖	22-10-1957	NONE			
W0 9919293	4	22-64-1999	S	6995192 A		21-12-1999
	:		¥	_		27-62-2603
			₽	1083199 A		03-65-1999
			쯆	9813069 A		22-08-2809
,			క	2306343 A1		22-04-1999
			3	1281429 T		24-01-2001
			Ш	200000225 A		15-96-2901
			a	1825077 A1		69-68-2609
			₹	6064419 A2		39-97-2001
			3	2001519410 T		23-10-2001
			2	20001938 A		97-06-2000
			YZ.	593793 A		25-18-2602
			చ	339908 AI		15-01-2001
			×	5372000 A3		97-11-2000
			ĭ		_	21-69-2666
			3	9919293 A1		22-04-1999
			Z	9869435 A		17-64-2666
			ï	6242695 B1		A5_A6_2A91
			32	6268504 B1		ξĢ.

page 2 of 2